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Boosting adsorption of ciprofloxacin on $Fe₃O₄$ nanoparticles modified sepiolite composite synthesized via a vacuum-filtration assisted coprecipitation strategy

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ABSTRACT

Treatment of antibiotics-containing wastewater is imperative for ensuring environmental and public health. However, effectively removing antibiotics in environment is still a great challenge. Fabrication of sepiolitesupported iron oxide nanomaterials with large specific surface area and high reactivity is a promising solution for efficient antibiotics removal. In this work, a highly dispersed $Fe₃O₄$ nanoparticle modified sepiolite composite (Fe3O4-sep-vacuum) was synthesized in-situ by employing a novel vacuum-filtration assisted coprecipitation strategy for the first time. Fe₃O₄-sep-vacuum exhibited the highest adsorption capacity to ciprofloxacin compared with those of pure Fe3O4 nanoparticles, sepiolite, and those composites obtained by traditional coprecipitation methods. Approximately 93 % of CIP (20 mg/L) could be removed by Fe₃O₄-sep-vacuum within 20 min at initial pH 6.0. The kinetic and adsorption isotherms followed pseudo-second-order and Temkin models, respectively. The maximum adsorption capacity (q_m) of Fe₃O₄-sep-vacuum for CIP was 18.4 mg/g at initial pH 6.0. The solution pH, temperature, coexisting divalent cations, and HA concentration were demonstrated to play substantial roles in the adsorption processes of ciprofloxacin on $Fe₃O₄$ -sep-vacuum surface. The $Fe₃O₄$ -sepvacuum maintained excellent stability and reusability during CIP adsorption process. Electrostatic interactions play a decisive role in the adsorption process of ciprofloxacin by Fe3O4-sep-vacuum. Hydrogen bonds and hydroxyl groups on the Fe₃O₄-sep-vacuum surface also play important roles in the adsorption process of ciprofloxacin. Fe3O4-sep-vacuum also exhibited excellent adsorption capacity to ofloxacin. These results indicate that the vacuum-filtration assisted coprecipitation strategy could be used to fabricate monodispersed nanoparticles modified sepiolite composites, which could be acted as promising materials for highly efficient remediating antibiotics contaminated wastewater.

1. Introduction

Antibiotics are widely used to treat bacterial infections in humans and animals. However, a large amount of antibiotics-containing wastewater are directly or indirectly released continuously into aquatic environments through improper disposal of expired or unused medication, veterinary, livestock, excreta of animals and human containing nonmetabolized forms after intake, and unintentional discharges of municipal and industrial wastewaters from hospitals and pharmaceutical manufacturers [\[1](#page-10-0)–3]. Various antibiotics have been frequently detected in different geographical regions worldwide in concentrations ranging from ng/L to mg/L in various aquatic environments, including domestic wastewater, hospital wastewater, pharmaceutical industries effluent, livestock effluent, surface water, groundwater, and drinking water [\[4,5](#page-10-0)]. Antibiotics could accumulate persistently in all the aquatic environments, resulting in adverse effects on the environment and

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human health even at trace level of concentration, creating antibioticresistant bacteria and antibiotic-resistance genes, thereby posing a potential threat to aquatic ecosystem and human health [6[–](#page-10-0)9]. In recent years, considerable concern has been made to control the prudent use of antibiotics in various countries, which highlights the necessity for stricter enforcement of regulatory measures and policies as well as effective removal methods. Therefore, effective removal of antibiotics from the aquatic environment is imperative for ensuring environmental and public health.

Various wastewater treatment techniques, including chemical oxidation, catalytic degradation, biological treatment process, membrane filtration, adsorption, and advanced oxidation technologies, have been developed to remove antibiotics from aquatic environments $[2,10-12]$ $[2,10-12]$ $[2,10-12]$ $[2,10-12]$. As a high effective, facile operation, and cost saving technology, adsorption is the most widely used and the most competitive wastewater treatment technology for the elimination of antibiotic pollutants in the aquatic environment. Various adsorbents, such as biochar, activated carbon, porous carbon, carbon nanotubes, polymers, metal-–organic frameworks, zeolite, metal and metal oxide nanomaterials as well as their composites, and natural mineral materials, have been used for removing antibiotics from water $[13-18]$ $[13-18]$ $[13-18]$. Among them, iron oxide nanomaterials have been shown to be effective adsorbents due to their high specific surface areas, low cost, high biosecurity, and large adsorption capacities [\[15](#page-10-0),[19\]](#page-10-0). Nonetheless, iron oxide nanomaterials synthesized by conventional methods (e.g., coprecipitation, sol-gel combustion or solid-phase synthesis), are extremely unstable to susceptibility aggregate into large particles, resulting in lowered number of adsorption sites and adsorption capacities [\[20](#page-10-0)]. In this regard, synthesis of highly monodispersed and stable iron oxide nanomaterials by dispersing them onto support materials may be a good choice to address above problems.

As a one-dimensional (1D) hydrous magnesium-rich silicate clay mineral, sepiolite (sep) is regarded as a hopeful natural nanomaterial for effectively purifying environmental pollutants due to its unique nanoporous structure, large specific surface area, affluent surface-active groups, and better ion-exchange capacity $[21,22]$ $[21,22]$ $[21,22]$ $[21,22]$. The presence of abundant nanoporous structural cavities of tunnels and channels in a cross-section of sepiolite allows small molecules to be stably immobilized inside them [\[23](#page-11-0)]. The abundant highly active silanol groups (Si-OH) on the surface of sepiolite are also beneficial for selective adsorption of diverse organic molecules, inorganic ions, and even nanoparticles, making sepiolite could be acted as an attractive candidate to perform as a support for fabrication of highly stable nanocomposite materials [[22\]](#page-11-0). However, sepiolite has not been widely employed for remediating antibiotics contaminated wastewater. Thus, combining the advantages of iron oxide nanomaterials with sepiolite may obtain excellent adsorption performance by alleviating particle aggregation of iron oxide nanomaterials and forming new nanostructures as well as creating more adsorption sites [\[20](#page-10-0)[,24](#page-11-0)]. So far, hydrothermal treatment, calcination, coprecipitation and impregnation processes were commonly applied to attach iron oxide particles on the surface of sepiolite [[20,](#page-10-0)[22,24](#page-11-0)–28]. However, fabrication of highly monodispersed and stable iron oxide nanomaterials modified sepiolite and its application in the highly efficient adsorption of antibiotics in the complicated environmental wastewater are still challenging. Accordingly, developing a facile method for preparing highly monodispersed iron oxide nanoparticles modified sepiolite composites with controllable morphology and high activity is necessary.

Herein, highly dispersed Fe₃O₄ nanoparticles modified sepiolite composite (Fe₃O₄-sep-vacuum) was synthesized in-situ using a facile vacuum-filtration assisted coprecipitation method for the first time. Ciprofloxacin (CIP) was selected as a model antibiotic to evaluate the adsorption performance of as-prepared composites. The effects of environmental conditions such as pH, temperature, ionic strength, ionic type and humic acid (HA) on the adsorption of CIP were systematically investigated. The stability and reusability of $Fe₃O₄$ -sep-vacuum during

CIP adsorption process were examined. The interaction mechanism between CIP and $Fe₃O₄$ -sep-vacuum was elucidated and discussed. These results indicated that the $Fe₃O₄$ -sep-vacuum shows a promising application in remediation of antibiotics contaminated water. Our findings could also provide new opportunities in the design and fabrication of other high activity nanoparticles modified sepiolite composites with enhanced performance in eliminating pollutants from wastewater.

2. Experimental section

2.1. Materials

Sepiolite powder, ciprofloxacin, and ofloxacin were purchased from Shanghai Aladdin Biochemical Technology Co., Ltd. Fe(NO3)3⋅9H2O, FeSO₄⋅7H₂O, NaOH, NaCl, CaCl₂, MgCl₂, CdCl₂, ZnCl₂, NaCl, NaNO₃, Na₂CO₃, Na₂SO₄, NaH₂PO₄, and ethanol were purchased from Shanghai Chemical Reagent Corporation, China. All reagents were of analytical reagent grade and used as received. Ultrapure water was used in the study.

2.2. Synthesis and characterization of Fe3O4 modified sepiolite composite

Fe3O4 modified sepiolite composite was prepared by a vacuumfiltration assisted coprecipitation method (Fig. 1). First, a 100 mL mixture solution containing Fe($NO₃$)₃⋅9H₂O (1.61 g) and FeSO₄⋅7H₂O (0.5 g) was prepared in a vacuum chamber. Then, 2 g of dried sepiolite powder was added into the above solution, which was subsequently vacuumized using a pump for 30 min to remove air bubbles from the lumen of sepiolite. Then, the suspension was stirred for 30 min at atmospheric pressure. Subsequently, the suspension was vacuum filtered to remove the supernatant, after which 0.01 mol/L NaOH solution was added dropwise onto the solid under vigorously stirring until the solution pH reached 9. The resulting dark-brown solution was further stirred for 30 min at 60 ◦C. After cooling to room temperature, the resultant product was centrifuged to harvest, and fully washed with water for several times until the filtrate was neutral. Finally, the as-synthesized sample was dried at 80 °C overnight. The resultant sample was denoted as $Fe₃O₄$ -sep-vacuum. As a reference, sepiolite loading with $Fe₃O₄$ nanoparticles was also prepared by conventional coprecipitation method. Briefly, 2 g of dried sepiolite powder was directly added into a 100 mL mixture solution containing Fe(NO3)3⋅9H2O (1.61 g) and FeS- O_4 ⋅7H₂O (0.5 g). Then, 0.01 mol/L NaOH solution was added dropwise into the solution under vigorously stirring until the solution pH reached 9, after which the solution was treated using a procedure similar to that for the $Fe₃O₄$ -sep-vacuum. The obtained composite was denoted as $Fe₃O₄$ -sep-coprecipitation. $Fe₃O₄$ nanoparticles were prepared by traditional coprecipitation method without adding sepiolite using an identical procedure to that for the Fe₃O₄-sep-coprecipitation. The crystal phase composition and crystallinity were characterized using X-ray diffraction (XRD, Empyrean, PANalytical B⋅V, Netherlands) operating with Cu-K α radiation and a scanning rate of 2 \degree /min. The morphologies of samples were observed using transmission electron microscope (TEM, Tecnai G2 F20 S-Twin, FEI Company, Hillsboro, OR, USA) with an accelerating voltage of 200 kV and Field emission scanning electron

Fig. 1. Schematic for the fabrication of Fe₃O₄ nanoparticles modified sepiolite composite using a vacuum-filtration assisted coprecipitation method.

microscopy (FESEM, Scios, FEI Company, USA) with an acceleration voltage of 30.0 kV. The zeta potentials of samples were measured using a multi angle particle size and high sensitive zeta potential analyzer (Omni, Brookhaven, USA). The multi-point BET (Brunauer–Emmett–-Teller) model and Barrett-Joyner-Halenda (BJH) method were used to analyze the specific surface area and pore-size distribution by a nitrogen adsorption apparatus (Autosorb-iQ2-MP, Quantachrome). The attenuated total reflectance-Fourier transform infrared spectroscopy (ATR-FTIR, Vertex 70 spectrometer, BRUKER OPTICS, US) was used to characterize the surface functional groups of the samples in the wavelength range 4000–400 $\rm cm^{-1}$, and the ATR-FTIR scan time of the samples was maintained at 32 scans. X-ray photoelectron Spectrometry (XPS) was performed using a K-Alpha X-ray photoelectron spectrometer (Thermo Fisher Scientific, UK) with a monochromatic Al Kα X-ray source (excitation energy $= 1468.6$ eV), and binding energies were corrected relative to the carbon 1 s signal at 284.8 eV. Thermogravimetric analysis (TG) and differential scanning calorimetry (DSC) measurements were conducted in a static air atmosphere at a heating rate of 0.5 ◦C/min using a thermal analysis apparatus (STA 449 F3 Jupiter, Selb, Germany). ⁵⁷Fe Mössbauer spectroscopy was used at room temperature in the transmission mode operating in constant acceleration mode using a Silver Double Limited WSS-10 spectrometer. A 57 Co in the Rh matrix was used as the Mössbauer source. The velocity drive transducer was operated in a triangular waveform mode over energy ranges of ± 15 mm/s. The spectrometer was calibrated using standard α -Fe foil.

2.3. Adsorption experiments of CIP

CIP was chosen to determine adsorption performance of as-prepared Fe3O4 modified sepiolite composites. Reaction solution was operated at room temperature and stirred throughout the experiment with a magnetic stirrer. In a typical adsorption experiment, $Fe₃O₄$ modified

sepiolite composites (0.1 g) was added into solution (100 mL) containing CIP with various concentrations and initial pH. About 5 mL of solution was sampled at different time intervals and filtered with 0.45 μm Millipore filter for further analysis. The residual aqueous concentrations of CIP were analyzed by ultraviolet-visible spectrophotometry (UV-VIS, Cary 300, Agilent) at a wavelength of 272 nm. The difference between the initial concentrations $(C_0, mg/L)$ and residual aqueous concentrations (C, mg/L) of CIP at a given time was used to calculate the adsorption extent of CIP. The $C/C₀$ against the time (t) was used for plotting the normalized adsorption curves. The adsorption amount (*q*, mg/g) of CIP per gram of adsorbent was calculated as the following Eq. [[29\]](#page-11-0):

$$
q_t = (C_0 - C) \times V/m \tag{1}
$$

where V (L) is the volume of solution, m (g) is the amount of adsorbent in CIP solution.

2.4. Stability and reusability test

In the stability and reusability test experiment, 20 mg/L CIP (100 mL) was initially adsorbed by $Fe₃O₄$ -sep-vacuum (0.1 g) at initial pH 6.0, followed by desorption using ethanol for 4 h at room temperature. Then the $Fe₃O₄$ -sep-vacuum was dried and reused for further adsorption/desorption cycle test.

3. Results and discussion

3.1. Structure and morphology properties of prepared Fe3O4 modified sepiolite composites

Typical TEM images of sepiolite (Fig. 2a), $Fe₃O₄$ (Fig. 2b), $Fe₃O₄$ -sep-

Fig. 2. Low-magnification TEM image of sepiolite (a), Fe₃O₄ (b), Fe₃O₄-sep-coprecipitation (c), and Fe₃O₄-sep-vacuum (d); (e) The enlarged TEM image of Fe₃O₄sep-vacuum; (f) high-magnification TEM (HR-TEM) image with the corresponding fast Fourier transformed (FFT) pattern of lattice fringing pattern of Fe₃O₄-sepvacuum; (**g**) XRD patterns of samples; (**h**) The nitrogen adsorption-desorption isotherms for sepiolite, Fe₃O₄, Fe₃O₄, Fe₃O₄-sep-coprecipitation, and Fe₃O₄-sep-vacuum; (**i**) zeta potential values of sepiolite, $Fe₃O₄$, and $Fe₃O₄$ -sep-vacuum at different pHs.

coprecipitation [\(Fig. 2c](#page-2-0)), and $Fe₃O₄$ -sep-vacuum [\(Fig. 2](#page-2-0)d-f) are demonstrated in [Fig. 2.](#page-2-0) The pristine sepiolite exhibited fiber-like morphology with a smooth surface and consisted of many crystal bundles. Pure $Fe₃O₄$ sample exhibited significant agglomeration, which is consisted of irregular nanoparticles with a size of about 100 nm. The TEM image of the sample of $Fe₃O₄$ -sep-vacuum clearly shows that a large number of small and monodispersed $Fe₃O₄$ nanoparticles were uniformly decorated on the surface of sepiolite fibers without obvious stack and aggregation, in which the average size of $Fe₃O₄$ nanoparticles was about 5 nm. The interface of $Fe₃O₄$ nanoparticles closely connected with the interface of sepiolite, leading to the rough surface of sepiolite. The enlarged TEM image ([Fig. 2e](#page-2-0)) further verifies this result. The HRTEM image ([Fig. 2](#page-2-0)f) recorded from [Fig. 2](#page-2-0)e indicates a well-crystalline nature with a lattice fringes spacing of ca. 0.253 nm, corresponding to (311) crystallographic interplanar distances of magnetite $Fe₃O₄$. This result suggests the particles on the surface of sepiolite are magnetite Fe3O4 nanoparticles. The EDS result (Fig. S1) further demonstrates the existence of **~**1.2 wt% Fe element in this sample. It should be noted that most $Fe₃O₄$ nanoparticles were uniformly distributed on the surface of sepiolite fibers, indicating that the highly monodispersed $Fe₃O₄$ nanoparticles modified sepiolite composite has been successfully synthesized. For comparison, the sample of $Fe₃O₄$ -sep-coprecipitation synthesized using conventional coprecipitation method was also investigated. As shown in [Fig. 2](#page-2-0)c, obvious agglomeration of $Fe₃O₄$ particles with an average size of $~100$ nm were observed, and most of Fe₃O₄ particles were not loaded on the surface of sepiolite. Deduced from above results, construction of Fe3O4 modified sepiolite composites via the vacuumfiltration assisted coprecipitation method can effectively improve the dispersibility and markedly alleviate the agglomeration of $Fe₃O₄$ nanoparticles.

[Fig. 2g](#page-2-0) shows the XRD patterns of samples. The diffraction peaks at $2\theta = 7.5^\circ$, 19.9 $^\circ$, 20.7 $^\circ$, 23.9 $^\circ$, 26.9 $^\circ$, 28.2 $^\circ$, 35.3 $^\circ$, 37.02 $^\circ$, and 40.0 $^\circ$ can be attributed to the (110), (060), (131), (260), (080), (331), (371), (222), and (541) planes of sepiolite (JCPDS card No. 13–0595), respectively. The peaks at 30.2, 35.3, 43.4, and 62.9◦ were attributed to the (220), (311), (511), and (440) planes of Fe₃O₄ (JCPDS card No. 19–0629) with a typical face-centered cubic phase, respectively, which is in good agreement with HRTEM analysis result ([Fig. 2f](#page-2-0)) [[20\]](#page-10-0). Similar diffraction peaks are observed over $Fe₃O₄$ -sep-vacuum, $Fe₃O₄$ -sepcoprecipitation, and sepiolite, indicating that the $Fe₃O₄$ nanoparticles loading did not destroy the crystalline structure of sepiolite. There is a slight left shift of the diffraction peak at 7.5° for Fe₃O₄-sep-vacuum and $Fe₃O₄$ -sep-coprecipitation as compared to sepiolite, suggesting that Fe3O4-coating process caused slight structural changes in the sepiolite sample. The trace of $Fe₃O₄$ cannot be detected in the XRD patterns of these two Fe3O4 nanoparticles modified sepiolite composites, which may be due to the ultra-fine sizes of $Fe₃O₄$ nanoparticles and the low content of Fe3O4 in these composites. Furthermore, the FTIR spectra of sepiolite, $Fe₃O₄$, and $Fe₃O₄$ -sep-vacuum (Fig. S2) also showed that ultrafine sizes and low content of $Fe₃O₄$ nanoparticles did not change the characteristic absorption peaks of sepiolite. Mӧssbauer spectra for $Fe₃O₄$, $Fe₃O₄$ -sep-coprecipitation, and $Fe₃O₄$ -sep-vacuum were shown in Fig. S3. The Mössbauer spectra for $Fe₃O₄$ can be deconvoluted into one doublet and two sextets. Doublet indicates that part of $Fe₃O₄$ nanoparticles might be superparamagnetic. Two sextets represent site A with a tetrahedral space formed by Fe(III), and site B with an octahedral space formed by Fe(II) and Fe(III). In comparison, the isomer shift for site A and B was observed for Fe3O4-sep-coprecipitation, implying the bond length between Fe–Fe in Fe3O4 might be shortened and the interaction enhanced [\[30](#page-11-0)]. Furthermore, for $Fe₃O₄$ -sep-vacuum, only slight signal of doublet was observed due to ultra-fine sizes and low content of $Fe₃O₄$ nanoparticles in this sample.

The nitrogen adsorption-desorption isotherms for sepiolite, $Fe₃O₄$, $Fe₃O₄$ -sep-coprecipitation, and $Fe₃O₄$ -sep-vacuum were shown in [Fig. 2](#page-2-0)h. The adsorption-desorption isotherm of all samples were close to a type IV isotherm with a H3 hysteresis loop in the range of P/P_0 0.7–1.0,

suggesting the presence of mesoporous structure in these samples [\[31](#page-11-0)]. This should be ascribed to the presence of abundant nanoporous structural cavities of tunnels and channels in a cross-section of sepiolite, and the mesoporous structure of $Fe₃O₄$ sample was due to the inter-particle pores packing from the agglomeration of $Fe₃O₄$ nanoparticles [[32\]](#page-11-0). The loading of Fe3O4 nanoparticles via vacuum-filtration assisted coprecipitation method rarely affected the microporous structure of sepiolite. Compared with sepiolite and Fe3O4-sep-vacuum, Fe3O4-sep-coprecipitation exhibit weakened hysteresis loops, implying the diminishment of some pores in Fe₃O₄-sep-coprecipitation composites due to the filling of the original micropores of sepiolite by $Fe₃O₄$. The BET surface area of sepiolite calculated by Barrett–Joyner–Halenda (BJH) method was 297.763 m²/g, and it was decreased to 249.053 m²/g for Fe₃O₄-sepcoprecipitation, which further confirms the partly blocking of inner pores and tunnels of sepiolite by $Fe₃O₄$ nanoparticles [[33\]](#page-11-0). Fe₃O₄ nanoparticles exhibited the lowest BET surface area (111.584 m^2 /g) due to its high density as well as severe agglomeration. $Fe₃O₄$ -sep-vacuum exhibited the highest BET surface area (313.810 m²/g), which is higher than those of sepiolite and $Fe₃O₄$ -sep-coprecipitation, suggesting that the loading of small $Fe₃O₄$ nanoparticles on sepiolite surface might bring about some smaller pores. The larger specific surface area implies more adsorption sites and higher adsorption performance, which would be beneficial for adsorbing antibiotic pollutants [[34\]](#page-11-0).

Thermogravimetric analysis (TG) and differential scanning calorimetry (DSC) curves of sepiolite, Fe3O4, Fe3O4-sep-coprecipitation, and Fe3O4-sep-vacuum were shown in Fig. S4. Thermal analysis data for sepiolite and Fe3O4 demonstrated mass losses by 27.5 % and 10 % in the temperature ranges 600–760 ◦C and 30–350 ◦C, respectively. These mass losses correspond to the removal of structural –OH groups of sepiolite and water in $Fe₃O₄$, respectively. The exothermal peak at 737 ℃ for sepiolite could be assigned to the phase transformation of sepiolite to enstatite (MgSiO₃) [\[25\]](#page-11-0). The results of TG and DSC of Fe₃O₄sep-coprecipitation and $Fe₃O₄$ -sep-vacuum composites showed the presence of the mass loss characteristic for both parent materials in the temperature ranges 30–350 ◦C and 600–760 ◦C, indicating water removal in Fe3O4 and the phase transformation of sepiolite to enstatite. Furthermore, compared to Fe₃O₄-sep-coprecipitation, lower mass loss for Fe₃O₄-sep-vacuum could be ascribed to lower quantity of Fe₃O₄ in the sample Fe₃O₄-sep-vacuum [\[28](#page-11-0)]. These results showed that Fe₃O₄sep-vacuum had high thermal stability.

[Fig. 2](#page-2-0)i illustrates the zeta potential values of sepiolite, $Fe₃O₄$, and $Fe₃O₄$ -sep-vacuum at different pHs. For $Fe₃O₄$, an isoelectric point (pH $_{\text{IFP}}$) value of about 8.0 was detected. This suggests that at pH values lower than 8.0, the $Fe₃O₄$ surface is positively charged, while it is negatively charged at pH *>*8.0. The zeta potential values of sepiolite and Fe3O4-sep-vacuum were negative when pH values ranged from 2 to 11, indicating these samples are negatively charged at all tested pH conditions. With increasing pH, their zeta potential became increasingly more negative, indicating higher surface negative charge densities of these samples at higher pH. Only subtle differences in the zeta potential values of sepiolite and $Fe₃O₄$ -sep-vacuum could be observed, suggesting that trace of $Fe₃O₄$ had insignificant effect on the zeta potential values of sepiolite.

As described in the experimental section, during the process of conventional coprecipitation method, Fe^{3+} and Fe^{2+} would be coprecipitated by adding OH[−] to form Fe3O4 nanoparticles in solution. The zeta potential of pure $Fe₃O₄$ nanoparticles and sepiolite [\(Fig. 2](#page-2-0)i) at pH 9.0 was −15 and − 22 mV, respectively, implying that both Fe₃O₄ nanoparticles and sepiolite are negatively charged, which provides enough electrostatic repulsion to hinder $Fe₃O₄$ nanoparticles to adsorb on the surface of sepiolite. Therefore, the conventional coprecipitation method is unable to prepare monodispersed $Fe₃O₄$ nanoparticles modified sepiolite composites with uniform size. Conversely, the vacuum treatment process for sepiolite could remove air bubbles from the lumen of sepiolite, which facilitates the solution to enter by pulling and breaking vacuum, and thus positive charged Fe^{3+} and Fe^{2+} could be

preferentially adsorbed and accumulated on the surface and filled in the lumen of sepiolite with negatively charged sites to saturation through the double layer charge effects [\(Fig. 1\)](#page-1-0). Most of supernatant which contains residual Fe^{3+} and Fe^{2+} would be removed by subsequent vacuum filtration treatment, while Fe³⁺ and Fe²⁺ adsorbed on the surface and filled in the lumen of sepiolite would be maintained due to the electrostatic interaction and capillary force. The adsorbed and filled $\rm Fe^{3+}$ and $\rm Fe^{2+}$ will be converted into $\rm Fe_3O_4$ with the addition of OH $^-,$ and further nucleate and grow in situ into $Fe₃O₄$ nanoparticles on the surface of sepiolite, eventually yielding the monodispersed $Fe₃O₄$ nanoparticles modified sepiolite composites. The sizes of the $Fe₃O₄$ nanoparticles on the surface of sepiolite prepared via the vacuumfiltration assisted coprecipitation method are significantly smaller than the sample synthesized by conventional coprecipitation method. This can be ascribe to that the low amount of Fe^{3+} and Fe^{2+} adsorbed on the surface and filled in the lumen of sepiolite limits the growth of $Fe₃O₄$ nanoparticles, hindering their coagulation to larger particles, leading to a small size and good dispersibility of $Fe₃O₄$ nanoparticles on the surface of sepiolite. Based on the above results, it can be concluded that the vacuum-filtration assisted coprecipitation method could be used to insitu prepare monodispersed $Fe₃O₄$ nanoparticles modified sepiolite composites with a small and uniform size in comparison with the conventional coprecipitation method.

3.2. Adsorption performance of different samples for CIP

Fig. 3 shows the adsorption curves of 20 ppm CIP with an initial pH of 6.0 by sepiolite, $Fe₃O₄$, $Fe₃O₄$ -sep-coprecipitation, and $Fe₃O₄$ -sepvacuum. For the pure $Fe₃O₄$ nanoparticles and sepiolite, only approximately 56 % and 80 % of CIP was adsorbed after 120 min, respectively. Furthermore, an adsorption experiment in a suspension mixing of pure sepiolite and $Fe₃O₄$ with equivalent mass was also carried out, and approximately 69 % CIP was adsorbed after 120 min. Comparatively, the samples of $Fe₃O₄$ -sep-coprecipitation and $Fe₃O₄$ -sep-vacuum exhibited significantly higher CIP removal efficiencies than those of pure Fe₃O₄ nanoparticles and sepiolite. Fe₃O₄-sep-vacuum exhibited the highest CIP removal rate, by which about 93 % of CIP was removed within 60 min, suggesting that $Fe₃O₄$ -sep-vacuum had dramatically higher CIP removal capacity than Fe₃O₄-sep-coprecipitation. CIP was rapidly absorbed by the $Fe₃O₄$ -sep-vacuum at beginning 2 min, which may be due to the rapid diffusion of CIP from the solution to the external surfaces of Fe₃O₄-sep-vacuum. After about 20 min, adsorption equilibrium reached, indicating that the adsorption process of CIP is a complex process, which probably contains intra-particle diffusion, surface complexation and film diffusion [[35\]](#page-11-0). This might be related to that Fe3O4-sep-vacuum with small size and good dispersibility of Fe3O4 nanoparticles on the surface of sepiolite had the highest BET surface area $(313.810 \text{ m}^2/\text{g})$ and more adsorption sites, which facilitates the removal of CIP via adsorption, leading to its highest adsorption performance for CIP. Furthermore, the adsorption of CIP by all samples could reach equilibrium within 60 min. It should be noted that although $Fe₃O₄$ -sepcoprecipitation (249.053 m^2/g) had lower specific surface area than that of sepiolite (297.763 m²/g), Fe₃O₄-sep-coprecipitation exhibited higher CIP removal efficiencies than sepiolite, implying that the enhanced adsorption ability for CIP should be resulted from the contribution of Fe₃O₄.

The adsorption kinetic curve of CIP by $Fe₃O₄$ -sep-vacuum was fitted using pseudo-first-order, pseudo-second-order and intraparticle diffusion kinetic models. The three models were respectively expressed by eq. (2), (3), and (4) as follow [[18,](#page-10-0)[29\]](#page-11-0):

$$
ln(q_e - q_t) = lnq_e - k_1t
$$
\n(2)

Fig. 3. (a) The adsorption curves of 20 ppm CIP by sepiolite, Fe₃O₄, Fe₃O₄, sep-coprecipitation, Fe₃O₄, sep-vacuum, and mixing of sepiolite and Fe₃O₄; (b) Adsorption of different concentrations of CIP by Fe3O4-sep-vacuum; (**c**) Fitting of adsorption isotherms of CIP through Freundlich and Langmuir models; (**d**) Fitting of adsorption isotherms of CIP through Temkin model. Experimental conditions: samples = $1 g/L$, $T = 25 °C$, $pH = 6$.

$$
t/q_t = t/q_e + 1/(k_2 q_e^2)
$$
 (3)

$$
q_t = k_{\text{dif}} \ t^{1/2} + C \tag{4}
$$

where *t* is the reaction time (min), k_1 and k_2 are the equilibrium rate constants for pseudo-first and pseudo-second order, respectively. *qt* and q_e (mg/g) are the amount of CIP deposited by per gram of $Fe₃O₄$ -sepvacuum at time t and at equilibrium, respectively. C is the intercept related to the boundary layer thickness (mg/g) and k_{dif} is the intraparticle diffusion rate constant (mg min^{-1/2} g⁻¹). The obtained kinetic parameters and correlation coefficients (R^2) from three kinetic models for CIP adsorption are represented in Table S1 and Fig. S5. The values of $R²$ obtained from the pseudo-second-order kinetic model was the highest, which was 0.9997, indicating that the pseudo-second order kinetic model might be more suitable for explaining the experimental data for CIP adsorption process by Fe₃O₄-sep-vacuum. Furthermore, the $q_{e, cal}$ (18.749 mg/g) value achieved from the pseudo-second order kinetic model is almost equal to $q_{e,exp}$ (18.4 mg/g), confirming the effectiveness of this model [[18\]](#page-10-0). This indicates chemical adsorption for CIP by $Fe₃O₄$ sep-vacuum and no resistance to internal diffusion.

The effect of initial concentrations of CIP on the adsorption process was investigated at pH 6.0 ([Fig. 3](#page-4-0)b). When the initial concentration of CIP did not exceed 15 ppm, approximately 99 % of CIP was adsorbed after 120 min. CIP could be completely removed when the initial concentration of CIP was 10 ppm or lower. With increasing initial concentrations of CIP, the equilibrium adsorption amount (q_e) of CIP gradually increased. The isotherm was fitted using Langmuir (Eq. 5), Freundlich (Eq. 6), Temkin (Eq. 7), and BET (Eq. 8) models [\[29](#page-11-0)]. The calculated isotherm parameters are given in Table 1 and the fitted adsorption isotherm are presented in [Figs. 3c](#page-4-0) and d.

$$
C_e/q_e = C_e/q_m + 1/(q_m K_L)
$$
\n(5)

$$
ln(q_e) = ln(K_F) + (1/n) ln(C_e)
$$
 (6)

$$
q_e = B \ln(K_T) + B \ln(C_e) \tag{7}
$$

$$
C_e/q_e (1 - C_e) = 1/(q_m k) + [k1/q_m k)]C_e
$$
 (8)

where C_e (mg/L) is the concentration of the CIP at equilibrium; q_e and q_m (mg/g) represent the amounts of CIP at time t (min) and adsorption capacities at maximum, respectively; K_L , K_F , K_T , and k are the adsorption constants of Langmuir, Freundlich, Temkin, and BET, respectively; n is the Freundlich dimensionless empirical coefficient representing the adsorption strength. $B = RT/b$ represents the heat of adsorption (J/mol), in which b is the Temkin constant, T (K) is the absolute temperature, and R is 8.314 J/mol K $^{-1}$. In Langmuir isotherm, an important dimensionless constant called the equilibrium parameter (R_L) was defined by $R_L = 1/2$ $(1 + K_LC₀)$, where $C₀$ is the initial concentration of CIP [[29\]](#page-11-0). The

Table 1

The adsorption isotherm parameters of CIP by $Fe3O4$ -sep-vacuum.		
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correlation coefficient (R^2) obtained from the Temkin isotherm model $(R^2 = 0.9902)$ was the highest as compared to the Langmuir, Freundlich and BET isotherm models, indicating that Temkin isotherm model could better describe the adsorption behavior of CIP. This result suggests that a multilayer adsorption feature of CIP on heterogeneous energy distribution of the sorption sites on Fe₃O₄-sep-vacuum surface, on which positively charged Fe3O4 nanoparticles and negatively charged sepiolite are simultaneously contained at pH 6.0 [\[36](#page-11-0)]. Hence, it was confirmed that physisorption mechanism was involved in the adsorption process of CIP. Furthermore, the simultaneous possession positively and negatively charged groups of the zwitterionic CIP at pH 6.0 also facilitates their multilayer adsorption on $Fe₃O₄$ -sep-vacuum surface, and thus maximizing the adsorption capacity. Therefore, based on the above kinetic and isotherm results, it can be concluded that a combination of chemisorption and physisorption of CIP on Fe₃O₄-sep-vacuum surface might take place [\[37](#page-11-0)].

3.3. Adsorption of CIP by Fe3O4-sep-vacuum at different conditions

3.3.1. Effect of pH

The surface charges of solid materials and chemical speciation of ionizable antibiotics with various functional groups in solution are dominated by solution pH, which often plays the most crucial role in controlling the transport and fate of ionizable antibiotics, and thus has a decisive influence on their adsorption efficiencies. Hence, the effect of solution initial pH (2.0–13.0) on the adsorption of CIP by $Fe₃O₄$ -sepvacuum was systematically investigated, and the experiments were carried out in system containing CIP (20 mg/L), $Fe₃O₄$ -sep-vacuum (1 g/ L) at different initial pHs. [Fig. 4a](#page-6-0) shows that the adsorption of CIP was highly pH dependent, and similar adsorption kinetic curves at different pHs were observed. The qe of CIP [\(Fig. 4b](#page-6-0)) initially increased with pH value increased from 2.0 to 4.0 and reached a maximum at pH 4.0 and then remarkably decreased at higher pH values. When the pH value increased to 13, approximately 10 % of CIP was adsorbed. The highest adsorption rate of CIP was achieved at initial pH 4.0, and approximately 95 % of CIP could be removed within 20 min. This tendency should be related to the surface charges of $Fe₃O₄$ -sep-vacuum as well as the existing species of CIP, which is highly depend on the solution pH. The zeta potential values of Fe₃O₄-sep-vacuum were negative at all tested pH conditions, indicating its surface was negatively charged. When solution pH increased from 2.0 to 4.0, the zeta potential of the Fe₃O₄-sep-vacuum kept minor change, while it sharply declined with further increasing solution pH from 4.0 to 6.0. Increasing pH would lead to a greater extent of deprotonation of surface groups on Fe₃O₄-sep-vacuum and more negative charges on its surface because its pH_{IEP} was lower than 2.0. At the same time, CIP molecule contains one acidic and one basic group, whose pK_a is 6.16 and 8.23, respectively [[11\]](#page-10-0). Three dissociation species, including positively charged (HCIP⁺), zwitterionic (CIP^{\pm}), and negatively charged (CIP⁻) species, would be existed at different pHs. At low pH values, cationic specie of $HClP⁺$ is the dominant form of CIP, the competition between cationic species of $HClP⁺$ and $H⁺$ for adsorption sites on Fe₃O₄-sep-vacuum surface would lead to the decreased adsorption of CIP. As pH increased to 4.0, almost all CIP molecules are present in cationic species, but the concentration of H^+ significantly decreased, thus adsorption efficiency reached the highest. With further increasing pH, deprotonated species become more dominant due to hydrolysis of CIP. In the pH range from 6.16 to 8.23, zwitterions of CIP^{\pm} is the dominant dissociation species of CIP, in which amine functional groups are present in the form of $= \mathrm{NH}_2^+$ and carboxyl functional groups can be found in the form of – COO^- [[4,16](#page-10-0)]. The weakened electrostatic interaction and enhanced hydrophobic interaction will primarily contribute to the adsorption of CIP. At high pH values, both the anionic carboxylate group of CIP and the surface sites of $Fe₃O₄$ -sep-vacuum are significantly negative charged, resulting in low equilibrium adsorption amount of CIP due to the electrostatic repulsion between them.

Fig. 4. (**a**) Effect of pH on adsorption of CIP; (**b**) The equilibrium adsorption amount (qe) of CIP at different pHs; (**c**) Effect of Temperature on adsorption of CIP. Experimental conditions: $Fe₃O₄$ -sep-vacuum = 1 g/L, CIP = 20 ppm.

3.3.2. Effect of temperature

Temperature is expected to influence the adsorption behavior of CIP on Fe3O4-sep-vacuum surface and thus was investigated (Fig. 4c)**.** With increasing temperature from 20 to 60 ◦C, the adsorption efficiencies of CIP decreased monotonously from about 93 % to 80 % after 120 min. This phenomenon indicates that the high temperature is not conducive to the adsorption removal of CIP, implying that the adsorption process of CIP should be an exothermic process. Higher temperature could enhance the Brownian motion and kinetic energy of adsorbent and adsorbate, which is favorable for the collision frequency and adsorption of CIP with Fe3O4-sep-vacuum surface. However, hydrogen bonding interaction would decrease with enhancing temperature, which could reduce adsorption of CIP with $Fe₃O₄$ -sep-vacuum surface.

3.3.3. Effect of ionic strength and ionic type

Various cations and anions with different concentrations universally exist in estuarine and coastal waters as well as various wastewaters, and thus might affect the removal of antibiotics in real aquatic environments. To thoroughly understand the influence of ionic strength and ionic type on the adsorption of CIP (20 ppm) by $Fe₃O₄$ -sep-vacuum,

various representative cations (NaCl, CaCl₂, MgCl₂, CdCl₂, and ZnCl₂) and anions (NaCl, NaNO₃, Na₂CO₃, Na₂SO₄, or NaH₂PO₄) with different concentrations and valences were added into the solution.

The influence of ionic strength on the adsorption of CIP by $Fe₃O₄$ sep-vacuum was studied by adding different concentrations of NaCl at an initial pH of 6.0. As shown in Fig. 5a, with increasing NaCl concentrations from 0 to 1000 mM, the adsorption efficiencies of CIP significantly decreased from about 93 % to 60 %. This may be ascribed to that increasing ionic strength can reduce the electrostatic attractive forces between CIP and Fe3O4-sep-vacuum owing to the decreased thickness of electrostatic double layer of $Fe₃O₄$ -sep-vacuum, leading to the decrease in the adsorption of CIP. Furthermore, high concentration of $Na⁺$ ion would compete the active adsorptive sites on surface of $Fe₃O₄$ -sep-vacuum with CIP, resulting in the decreased adsorption of CIP. This result highlights the crucial role of electrostatic interaction in adsorption of CIP by Fe₃O₄-sep-vacuum.

The effect of ionic type on the adsorption of CIP by Fe₃O₄-sep-vacuum was also investigated by adding 10 mM cations (Fig. 5b) and anions (Fig. 5c) at an initial pH of 6.0. The result shows that the addition of anions and cations especially divalent cations markedly reduced CIP

Fig. 5. (**a**) The influence of ionic strength (different concentrations of NaCl) on the adsorption of CIP; Effect of ionic type on the adsorption of CIP: 10 mM cations (**b**) and anions (**c**); (**d**) Effect of HA concentration (0–10 ppm) on the adsorption of CIP; (**e**) The adsorption of CIP in indifferent real water samples. Experimental conditions: Fe₃O₄-sep-vacuum = 1 g/L, CIP = 20 ppm, pH = 6, T = 25 °C.

adsorption capacity. For instance, without the presence of ions, approximately 93 % of CIP could be removed after 120 min. With the addition of NaCl, CaCl₂, MgCl₂, CdCl₂, or ZnCl₂, approximately 85 %, 71 %, 60 %, 73 %, and 57 % of CIP was removed after 120 min, respectively. Divalent cations showed higher inhibitory effects on the adsorption of CIP by $Fe₃O₄$ -sep-vacuum than monovalent cations, attributing to more significant compression of electric double layer of Fe3O4-sep-vacuum by divalent ions in comparison to monovalent ions. According to the Derjaguin–Landau–Verwey–Overbeek (DLVO) theory, cations with the same valence would have parallel abilities to neutralize surface negative charges of $Fe₃O₄$ -sep-vacuum, implying that divalent cations would exhibit stronger capacities to neutralize surface negative charges of $Fe₃O₄$ -sep-vacuum than monovalent cations. With the addition of NaCl, NaNO₃, Na₂CO₃, or Na₂SO₄, approximately 85 %, 85 %, 82 %, and 78 % of CIP was removed after 120 min, respectively, indicating that these anions had slight effect on the adsorption of CIP. However, in the presence of NaH2PO4, 96 % of CIP was removed after 120 min. The special interaction between H_2PO_4^- (the existence form of phosphate at pH 6.0) and $Fe₃O₄$ of $Fe₃O₄$ -sep-vacuum could penetrate the electric double layer (EDL) more easily and form complex with the surface of $Fe₃O₄$ in the sample of $Fe₃O₄$ -sep-vacuum, resulting in more negative surface charges of $Fe₃O₄$ -sep-vacuum. This would increase electrostatic attraction between positively charged $HCIP⁺$ and negatively charged Fe3O4 surface in the presence of NaH2PO4, and thus enhancing CIP adsorption [[38\]](#page-11-0).

3.3.4. Effect of humic acid

Natural organic matter (e.g. humic substances) is a ubiquitous and abundant constituent in Earth's surface environment with concentrations ranging from sub ppm levels to tens of ppm [[39\]](#page-11-0), which will coexist with antibiotics in natural water and wastewater, and may significantly affect the removal of antibiotics. [Fig. 5d](#page-6-0) shows the effect of HA concentration (0–10 ppm) on the adsorption of CIP (20 ppm) by $Fe₃O₄$ -sepvacuum at pH 6.0. As shown, the adsorption efficiency for CIP was hardly affected by low concentration HA (*<*2 ppm). With further increased HA concentration, CIP adsorption capacity markedly increased. For instance, with addition of 10 ppm HA, CIP could be thoroughly removed after only 2 min, suggesting that high HA concentration could accelerate the removal of CIP by Fe₃O₄-sep-vacuum. HA can be adsorbed onto $Fe₃O₄$ -sep-vacuum surface by the interaction between \equiv Fe–OH on Fe₃O₄-sep-vacuum surface and oxygen containing functional groups (–COOH and –OH) or amino groups of HA, forming inner-sphere complexes by electrostatic interaction, hydrogen bonding or ligand exchange/surface complexation, which will modify the surface physicochemical properties and reactivity of Fe₃O₄-sep-vacuum, thus affecting the adsorption behavior of CIP [[40\]](#page-11-0). The adsorbed HA molecules on Fe3O4-sep-vacuum surface could provide additional adsorption sites for adsorbing CIP and act as a "bridge" between the $Fe₃O₄$ -sepvacuum surface and CIP, which benefits the adsorption and removal of CIP [[41\]](#page-11-0).

To explore the application of $Fe₃O₄$ -sep-vacuum composite in real wastewater, the adsorption of CIP in indifferent real water samples, including tap water, lake water (total organic carbon/TOC = 17.83 mg/ L), and river water (TOC = 46.44 mg/L), was also conducted. As shown in [Fig. 5e](#page-6-0), the adsorption efficiency for CIP in three actual water samples showed no significant change compared with that of ultrapure water. Thus, the $Fe₃O₄$ -sep-vacuum composite can be used as a promising material for highly efficient removing CIP in natural water and wastewater containing high concentration organic matter.

3.4. Adsorption mechanism of CIP by Fe3O4-sep-vacuum

Based on above results, it can be concluded that electrostatic interactions play a decisive role in the adsorption process of CIP by $Fe₃O₄$ sep-vacuum. The adsorption extent of CIP on the surface of $Fe₃O₄$ -sepvacuum is mainly affected by the chemical speciation of CIP and the

charge type of $Fe₃O₄$ -sep-vacuum surface, which are significantly influenced by the solution pH. However, it should be noted that although all surface hydroxyl and carboxyl groups for both $Fe₃O₄$ -sepvacuum and CIP were negatively charged under solution pH *>* 9.0, and thereby CIP and $Fe₃O₄$ -sep-vacuum were expected to electrostatically repel each other, approximately 52 %, 16 %, and 10 % of CIP could still be adsorbed at pH 9.0, 11.0, and 13.0, respectively. This indicates that electrostatic interaction alone cannot explain the decreased concentration of CIP in the solution in relatively high pH.

To confirm the contribution of hydrogen bonding interactions to CIP adsorption, 5 mol/L urea was added during the CIP adsorption processes. Urea is generally used as a hydrogen bond breaker to break hydrogen bonds because it can act as both acceptor and donor of hydrogen bonds for competing hydrogen bonding sites. Thus, it could destroy the original hydrogen bonding between CIP and adsorbents [[42\]](#page-11-0). [Fig. 6](#page-8-0) illustrates that the adsorption efficiencies of CIP were significantly inhibited by adding urea to the solution. Specifically, the adsorption efficiency of CIP within 120 min was approximately 56 %, 80 %, and 93 % by Fe₃O₄, sepiolite, and Fe₃O₄-sep-vacuum, respectively. In the presence of 5 mol/L urea, the adsorption efficiency of CIP decreased to approximately 38 %, 65 %, and 81 % by $Fe₃O₄$, sepiolite, and $Fe₃O₄$ -sep-vacuum after 120 min, respectively, suggesting a significant contribution of hydrogen bonding to CIP adsorption. Hydrogen bonding likely occurred between the –C=O/–COOH/− NH/− F groups of CIP and the $-\text{OH}$ on the surfaces of Fe₃O₄ or sepiolite [[43\]](#page-11-0).

To further explore the mediating roles of surface hydroxyl groups in CIP adsorption, 1 mol/L NaF was added during the CIP adsorption processes. [Fig. 6](#page-8-0) illustrates that the adsorption efficiencies of CIP were significantly inhibited by adding F[−] to the solution. Specifically, approximately 56 %, 80 %, and 93 % of CIP could be adsorbed by $Fe₃O₄$, sepiolite, and $Fe₃O₄$ -sep-vacuum, respectively. In the presence of 1 mol/ L F[−] , approximately 7.5 %, 65 %, and 55 % of CIP was adsorbed by $Fe₃O₄$, sepiolite, and $Fe₃O₄$ -sep-vacuum, respectively. This suggests that the addition of F[−] can markedly inhibit the adsorption of CIP. This is mainly attributed to that Fe − OH on Fe₃O₄ surface, Si-OH on the outside surface and the Mg-OH on the inner surface of sepiolite could be almost completely substituted by F[−] . F[−] could also strongly coordinate with ≡Fe(III) species on Fe3O4 surface to form uncharged and highly stable surface species $\equiv \text{Fe}_x\text{F}_x$, which can consequently decrease the adsorption efficiency of CIP on Fe₃O₄ surface. This result illustrated that -OH bonding participated in the adsorption process of CIP on $Fe₃O₄$ -sepvacuum surface. In addition, ATR-FTIR spectra of sepiolite, $Fe₃O₄$, and $Fe₃O₄$ -sep-vacuum before and after adsorption of CIP ([Fig. 7a](#page-8-0)) were analyzed. The characteristic absorption peaks of $Fe₃O₄$ at 1348 and 1090 cm^{-1} corresponding to –OH disappeared distinctly after adsorption of CIP, this was accompanied by the appearance of the characteristic absorption peaks of CIP, confirming that CIP macromolecule could react with the surface of Fe₃O₄. This was consistent with the results above that –OH play an important role in the adsorption of CIP on Fe3O4 sep-vacuum surface due to formation of hydrogen bonding [\[44](#page-11-0)]. Furthermore, the FTIR spectra of sepiolite and $Fe₃O₄$ -sep-vacuum before and after adsorption of CIP were identical due to low content of $Fe₃O₄$ nanoparticles on the surface of sepiolite.

To better understand the adsorption mechanism of CIP by $Fe₃O₄$ -sepvacuum, XPS spectra of Fe3O4-sep-vacuum before and after adsorption of CIP were used to explore the changes in chemical valence states during the adsorption process. As shown in [Fig. 7](#page-8-0)b, for the fresh Fe₃O₄sep-vacuum, the binding energy peaks of Fe $2p_{3/2}$ at 710.08, 711.16 and 713.55 eV were attributed to the Fe(II) in octahedral sites (oct), Fe(III) in octahedral sites (oct), and Fe(III) in tetrahedral sites (tet), respectively. After adsorption of CIP, the peaks for octahedral Fe(II), octahedral Fe (III), and tetrahedral Fe(III) slightly shifted to 709.91, 710.99, and 713.42 eV, respectively, which might be ascribed to the electron transfer between Fe and negatively charged –COO[−] of CIP during the adsorption reaction. The deconovoluted peaks (Fe $2p_{3/2}$) of Fe(II)/Fe(III) could be calculated to be approximately 0.5 before and after adsorption of CIP,

Fig. 6. (a) Effect of Urea (5 mol/L) on adsorption of CIP by sepiolite, Fe₃O₄, and Fe₃O₄-sep-vacuum; (b) Effect of NaF (1 mol/L) on adsorption of CIP by sepiolite, Fe₃O₄, and Fe₃O₄-sep-vacuum. Experimental conditions: samples = 1 g/L, CIP = 20 ppm, pH = 6, T = 25 °C.

Fig. 7. (a) Attenuated total reflectance-Fourier transform infrared (ATR-FTIR) spectra of sepiolite, Fe₃O₄, and Fe₃O₄-sep-vacuum before and after adsorption of CIP; XPS spectra of Fe 2p (**b**), O 1 s (**c**), and F 1 s (**d**) for Fe3O4-sep-vacuum before and after adsorption of CIP.

which was well consistent with the stoichiometry ratio of Fe(II)/Fe(III) in $Fe₃O₄$, indicating that no obvious change in the surface chemical valence states of Fe for $Fe₃O₄$ -sep-vacuum during the adsorption of CIP [[20\]](#page-10-0). The O 1 s XPS spectrum (Fig. 7c) of fresh Fe₃O₄-sep-vacuum could be fitted into two components at 529.58 and 532.21 eV, which were attributed to the surface lattice oxygen (in Si-O-Mg) of sepiolite and Fe–O of Fe3O4, respectively. After the adsorption of CIP**,** the two peaks of O 1 s slightly shifted to 531.86 and 529.43 eV, respectively, indicating an increase in electron density due to the adsorption of CIP [\[26](#page-11-0)]. Fig. 7d shows that the peak of F 1 s at 686.96 eV can be detected on $Fe₃O₄$ -sepvacuum surface after the adsorption of CIP, indicating the accumulation of CIP on $Fe₃O₄$ -sep-vacuum surface.

Therefore, based on the above discussion, various mechanisms, including electrostatic attraction, hydrogen bonding, ion exchange, surface complexation, hydrophobic interaction and van der Waals interactions between CIP and Fe₃O₄-sep-vacuum surface might contribute to the adsorption process of CIP. A possible mechanism for adsorption of CIP on $Fe₃O₄$ -sep-vacuum surface could be proposed and presented in Fig. 8. The carboxylate group and the neighboring carbonyl group on the quinolone ring of CIP can be hydrogen bonded with the $Fe₃O₄$ -sepvacuum surface. Meanwhile, a type of strong hydrogen bonds (more stronger than ordinary hydrogen bonds), which is known as negative charge-assisted hydrogen bonds ((−)CAHBs), may be formed between deprotonated hydroxyl groups on Fe3O4-sep-vacuum surfaces and –COOH/− NH groups of CIP, thus facilitating the adsorption of CIP by offsetting partial electrostatic repulsions. Furthermore, oxygen atoms from the carboxylate group and carbonyl group of CIP might also exchange with Fe − OH groups or directly chemically bind with Fe atoms on the Fe3O4-sep-vacuum surface to form inner-sphere surface complexes [[15\]](#page-10-0). CIP could be adsorbed by negatively surface charged sites of Fe3O4-sep-vacuum surface via cation exchange with the protonated amine group [\[45](#page-11-0)]. CIP could also be stably immobilized inside the structural tunnels and channels in sepiolite via hydrogen bonding with the water molecules coordinated to Mg (II) ions at the edge of the octahedral sheet in the structural silicate blocks. Additionally, the reactive amino, carboxylate, carbonyl and hydroxyl groups of CIP could interact with silanol groups at the edge of sepiolite through hydrogen bonds, van der Waals interactions, and coordination bonds. Moreover, some CIP molecules could be adsorbed into the interior channels of the sepiolite to form the H-bonding interaction with zeolitic water [\[22](#page-11-0)]. Overall, the cumulative effect of above-mentioned forces, which are influenced by multiple factors, would determine the adsorption behavior of CIP on Fe₃O₄-sep-vacuum surface.

3.5. Stability and reusability of Fe3O4-sep-vacuum for removing CIP

As shown in [Fig. 9](#page-10-0)a, the CIP removal efficiency was still 73.7 % after 5 cycles, indicating that the Fe3O4-sep-vacuum maintained excellent adsorption performance during the experiment process and has high stability and reusability. This result also suggests that the $Fe₃O₄$ -sepvacuum might have great application potentials in purification CIP contaminated wastewater.

3.6. Comparison of CIP removal by Fe3O4-sep-vacuum with various adsorbents and different antibiotics removal by Fe3O4-sep-vacuum

The comparison of the removal efficiency of CIP by different adsorbents, including $Fe₃O₄$ -sep-vacuum prepared in this work and previously reported work in the literature, is listed in Table S2. As shown, Fe3O4-sep-vacuum exhibited excellent adsorption performance for CIP. It should be noted that both sepiolite and $Fe₃O₄$ are cheap,

environmentally friendly, and non-toxic, and the synthesized method of Fe3O4-sep-vacuum is also facile. Futhermore, to explore the adaptability of Fe3O4-sep-vacuum composite in purifying antibiotics contaminated water, the adsorption of another antibiotic of ofloxacin (20 mg/L) was also conducted [\(Fig. 9](#page-10-0)b) at initial pH 6.0. Approximately 91 % of ofloxacin could be removed by $Fe₃O₄$ -sep-vacuum after 20 min. This result showed that the $Fe₃O₄$ -sep-vacuum could be served as a promising adsorbent in remediation of antibiotics contaminated water.

4. Conclusions

In summary, highly dispersed Fe3O4 nanoparticles modified sepiolite composite (Fe₃O₄-sep-vacuum) was synthesized in-situ using a facile vacuum-filtration assisted coprecipitation method for the first time. This Fe3O4-sep-vacuum composite exhibited significantly higher adsorption capacity to ciprofloxacin than those of pure $Fe₃O₄$ nanoparticles and sepiolite. Comparatively, the sample of $Fe₃O₄$ -sep-vacuum exhibited significantly higher CIP removal efficiencies than those samples obtained by traditional coprecipitation or vacuum centrifugation methods. Approximately 93 % of CIP (20 mg/L) could be removed by $Fe₃O₄$ -sepvacuum within 20 min at initial pH 6.0. The kinetic and adsorption isotherms followed pseudo-second-order and Temkin models, respectively. The obtained maximum adsorption capacity (q_m) for CIP by Fe3O4-sep-vacuum was 18.4 mg/g at initial pH 6.0. The solution pH, temperature, coexisting divalent cations, and HA concentration were likely controled the adsorption processes of CIP on Fe₃O₄-sep-vacuum surface. The addition of NaF and urea significantly inhibited the adsorption of CIP, indicating that hydrogen bonds and hydroxyl groups on the Fe3O4-sep-vacuum surface played crucial roles in the adsorption process. Electrostatic interactions and hydrogen bonding played decisive roles in the adsorption process of CIP by $Fe₃O₄$ -sep-vacuum. Ion exchange, surface complexation, hydrophobic interaction and van der Waals interactions between CIP and $Fe₃O₄$ -sep-vacuum surface might also contribute to the adsorption process of CIP. The $Fe₃O₄$ -sep-vacuum maintained excellent adsorption performance after 5 cycles, indicating it had high stability and reusability. Fe₃O₄-sep-vacuum also had high adsorption capacity to ofloxacin. This study indicated that the highly dispersed Fe3O4 nanoparticles modified sepiolite composite could be served as a promising adsorbent material to apply in remediation of antibiotics contaminated wastewater. Our findings could also provide new insights into the design and fabrication of other high activity nanoparticles modified sepiolite composites with enhanced performance in eliminating pollutants from wastewater.

Fig. 8. Proposed mechanism for CIP adsorption by Fe₃O₄-sep-vacuum.

Fig. 9. (a) Stability and reusability of Fe₃O₄-sep-vacuum for removing CIP after 5 cycles; (b) The adsorption curves of 20 ppm CIP and ofloxacin by Fe₃O₄sep-vacuum.

CRediT authorship contribution statement

Shiyuan Kang: Writing – original draft, Validation, Investigation, Data curation. **Bing Yi:** Writing – review & editing, Supervision. **Xin Nie:** Writing – review & editing, Validation, Supervision, Data curation, Conceptualization. **Quan Wan:** Supervision, Funding acquisition, Conceptualization. **Hai Yang:** Writing – review & editing, Supervision, Funding acquisition, Data curation, Conceptualization.

Declaration of competing interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

Data availability

Data will be made available on request.

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