

## Ore Geology Reviews

journal homepage: [www.elsevier.com/locate/oregeorev](https://www.elsevier.com/locate/oregeorev)

# Host minerals of Li–Ga–V–rare earth elements in Carboniferous karstic bauxites in southwest China



ORE GEOLOGY REVIEWS iournal for Comprehensive Stu<br>Ore Genesis and Ore Explora

 $\chi$ 

Kun-Yue Ling<sup>[a](#page-0-0)</sup>, Hao-Shu Tang<sup>a</sup>, Zheng-Wei Zhang<sup>a,</sup>\*, Han-Jie Wen<sup>a,[b,](#page-0-2)</sup>\*

<span id="page-0-2"></span><span id="page-0-0"></span><sup>a</sup> *State Key Laboratory of Ore Deposit Geochemistry, Institute of Geochemistry, Chinese Academy of Sciences, Guiyang 550081, China* <sup>b</sup> *University of Chinese Academy of Sciences, Beijing 100049, China*

## ARTICLE INFO

*Keywords:* Karstic bauxite Trace element Host mineral LA–ICP–MS

## ABSTRACT

The Carboniferous karstic bauxite-bearing rock series in central Guizhou Province in southwest (SW) China is rich in trace elements, particularly Li, Ga, V, and rare earth elements (REEs), which have potential for comprehensive utilization as independent deposits or associated resources. However, the host minerals of Li, Ga, V, and REEs are not well-constrained because the sedimentary rocks are characteristics by complex mineral composition and fine mineral particles. This situation considerably hinders the compressive utilization of these trace elements in bauxite. Herein, laser ablation–inductively coupled plasma–mass spectrometry (LA–ICP–MS) was successfully applied to element geochemistry analysis of hydrous minerals (diaspore/boehmite, kaolinite, and illite) in karstic bauxite samples, based on the principle that laser ablation data of all oxides were normalized to the sum of 100% minus the total volatile components of the mineral chemical formula. The analysis showed signal stabilization. Results indicated that the bivariate plots of selected elements had characteristics similar to statistical results of whole-rock samples from global bauxites, thereby indicating that the LA–ICP–MS analysis data were reliably but artificially herein. Combined with whole-rock geochemistry studies, the analysis results revealed that smectite may be the main host minerals of Li. Furthermore, Ga was enriched in diaspore/boehmite; V was mainly enriched in iron-bearing minerals, particularly chlorite; and REE-independent minerals, such as monazite, were the main host minerals of REEs in the Carboniferous karstic bauxite in SW China. This study contributed to the knowledge on the use of in-situ method for the element geochemistry investigation of hydrous minerals and sedimentary rocks.

### **1. Introduction**

Recent studies revealed that karstic bauxite-bearing rock series around the world are rich in trace elements, including Li, Ga, V, Ti, Zr, Hf, Nb, Ta, and rare earth elements (REEs) (e.g., [Mameli et al., 2007; Li](#page-12-0) [et al., 2013; Liu et al., 2016; Ahmadnejad et al., 2017](#page-12-0); Mongelli et al., 2017; [Ling et al., 2018](#page-12-1)). It has the potential for comprehensive utilization as independent deposits or associated resource [\(Wang et al.,](#page-12-2) [2010, 2013\)](#page-12-2). Understanding host mineral and mode of occurrence of these trace elements in bauxites are important in assessing the economic potential of bauxite deposits. The elements Ti, Nb, and Ta are mainly enriched in Ti-dioxide mineral, and the elements Zr and Hf are controlled by zircon in bauxites [\(Mordberg et al., 2001; Liu et al., 2013;](#page-12-3) [Gao and Liu, 2014\)](#page-12-3). These elements are considered immobile during ore-forming processes and ultimately become enriched in bauxitebearing rocks ([Calagari and Abedini, 2007; Liu et al., 2013; Mongelli](#page-11-0)

[et al., 2014, 2016; Zamanian et al., 2016](#page-11-0)). However, the host minerals of Li, Ga, V, and REEs are not well-constrained because bauxite samples show fine mineral particles and complex mineral composition. Thereby, the comprehensive utilization of these trace elements is largely hindered in bauxite, even though Ga and V have been successfully extracted as by-products of Al production ([Calagari and Abedini, 2007;](#page-11-0) [Wang et al., 2012; Hanilçi, 2013](#page-11-0)).

Laser ablation–inductively coupled plasma–mass spectrometry (LA–ICP–MS) is an excellent instrument for in-situ elemental geochemical analysis and it provides an effective method to reveal the chemical composition of minerals. However, except for a few rock types, such as conglomerate and sandstone, the majority of sedimentary rocks have been barely studied by in-situ analysis methods in the last century, because the mineral particles of sedimentary rock, including bauxite, are smaller than 10 μm, which is much smaller than the diameter of the laser beam (typically greater than 32 μm) used in

<https://doi.org/10.1016/j.oregeorev.2020.103325>

Received 25 April 2019; Received in revised form 22 November 2019; Accepted 9 January 2020 Available online 18 January 2020

0169-1368/ © 2020 Elsevier B.V. All rights reserved.

<span id="page-0-1"></span><sup>⁎</sup> Corresponding authors at: State Key Laboratory of Ore Deposit Geochemistry, Institute of Geochemistry, Chinese Academy of Sciences, 99th Linchengxi Road, Guiyang, Guizhou Province, China.

*E-mail addresses:* [lingkunyue@mail.gyig.ac.cn](mailto:lingkunyue@mail.gyig.ac.cn) (K.-Y. Ling), [zhangzhengwei@vip.gyig.ac.cn](mailto:zhangzhengwei@vip.gyig.ac.cn) (Z.-W. Zhang), [wenhanjie@vip.gyig.ac.cn](mailto:wenhanjie@vip.gyig.ac.cn) (H.-J. Wen).

LA–ICP–MS. Additionally, obtained reliable data from in-situ LA–ICP–MS study of the fine-grained minerals in sedimentary rock is difficult because the analysis objects are complex mineral aggregates and amorphous materials instead of a single mineral crystal. In recent years, LA methods were successfully applied to non-single mineral analysis. For instance, [Konhauser et al. \(2009\)](#page-11-1) used LA and solution (whole-rock digestion) methods to analyze banded iron formation (BIF) samples; analysis results showed strong correspondence during the reconstruction of Ni/Fe ratios through time. [Baldwin et al. \(2011\)](#page-11-2) successfully applied the LA method to analyze the trace element composition of chert micro-bands. In order to examine the analytical artifacts resulting from differences in in-situ laser ablation versus solution analyses, [Robbins et al. \(2019\)](#page-12-4) systematically compared the LA data and solution values in BIF. The results showed that the LA data were nearly similar to the solution data. The preceding research achievements indicate that LA provides an effective method for sedimentary rocks and micro-sampling analysis.

In bauxite research, only a few LA–ICP–MS applications focused on detrital zircon U–Pb dating and Hf–O isotopic studies ([Deng et al.,](#page-11-3) [2010; Wang et al., 2010, 2016, 2018; Gu et al., 2013; Zhao et al., 2013;](#page-11-3) [Huang et al., 2014; Yu et al., 2014a, 2016; Hou et al., 2017; Yang et al.,](#page-11-3) [2018\)](#page-11-3), which were used to investigate the genesis, provenance, and tectonic evolution of bauxite deposits. In addition, LA–ICP-MS was successfully applied to a pyrite trace element study on bauxite from Guangxi, China ([Liu et al., 2017](#page-12-5)) because the pyrites showed either coarse-grained and euhedral or framboidal shapes with chemical purity, and therefore could be treated as a single crystal. However, the anion composition (i.e., OH−) cannot be analysis by LA–ICP–MS, so that hydrous minerals such as diaspore, boehmite, kaolinite, illite, which may be the main host minerals of element Li–Ga–V–REE in bauxite, has never been studied by in-situ method. One interesting study is that by [Chen et al. \(2014\),](#page-11-4) which had successfully accurately analyzed the major and trace elements of hydrous silicate minerals hornblende, epidote, tourmaline, and tremolite. The total content of the volatile components in the hydrous silicate minerals was first calculated through mineral constant stoichiometry. The major and trace elements were quantified by calibrating against multiple reference materials combined with normalization of all oxides to the sum of 100% minus the total volatile components (TVC). The analyses results reveal that major elements matched the results of electron microprobe analyses generally within 5% of uncertainty, whereas the trace elements were consistent with the results of solution–ICP–MS analysis combined with micro-sampling within generally 10% uncertainty for trace and REE elements. The above analyses shed light on the use of the in-situ method to investigate the trace element concentrations in the hydrous minerals in bauxites. Therefore, in this study, the LA–ICP–MS was applied to the research on aluminum oxide mineral and clay mineral aggregates try to reveal the main host minerals of Li, Ga, V, and REEs in Carboniferous karstic bauxites in southwest China.

## **2. Geological background and geological features**

## *2.1. Geological background*

The Carboniferous karstic bauxite, which is mainly located in central Guizhou Province in SW China, is typically characterized as global karstic bauxite and is the key exploration areas for important mineral resources in the country. The research area lies in the north Guizhou anticline in the southern margin of the Yangtze Plate ([Fig. 1](#page-2-0); [Guizhou](#page-11-5) [Bureau of Geology and Mineral Resources, 1987](#page-11-5)). During the early Paleozoic, the Guizhou area was situated within a coastal shallow marine environment ([Rong et al., 2011; Chen et al., 2012](#page-12-6)). Since the late Ordovician, the central Guizhou was uplifted forming the central Guizhou Oldland, which constitutes one part of the ancient Upper Yangtze Land. Conversely, the southern and southwestern regions of Guizhou became a sedimentary basin [\(Fig. 1](#page-2-0); [Gao et al., 1992; Rong](#page-11-6)

[et al., 2011](#page-11-6)). This period was followed by 100 Ma of weathering and peneplanation, which resulted in the absence of Devonian, Silurian, and part of Ordovician strata in the central Guizhou region. These processes also formed quasi-lysogenic landforms, which included several karst depressions and basins that favored bauxite sedimentation [\(Fig. 1](#page-2-0); [Gao](#page-11-6) [et al., 1992\)](#page-11-6). During the Early Carboniferous, bauxite precursor rocks experienced weathering, deposition, and diagenesis processes and formed the Carboniferous Jiujialu Formation Al-bearing rock series mainly in the Qingzhen–Xiuwen and Xifeng–Zunyi karst basins [\(Fig. 1](#page-2-0); [Gao et al., 1992; Guizhou Bureau of Geology and Mineral Resources,](#page-11-6) [1987\)](#page-11-6).

## *2.2. Geological features*

Since the Yunwushan deposit was first discovered in 1941, more than 40 bauxite deposits, including the Xiaoshanba, Lindai, Yunwushan, and Houcao deposits in central Guizhou province have been discovered, with reserves exceeding 100 million tons ([Figs. 1 and](#page-2-0) [2](#page-2-0); [Gao et al., 1992; Guizhou Department of Land and Resource, 2012](#page-11-6)). The bauxite deposits in Central Guizhou Province are controlled by the Central Guizhou anticlinorium and Ziyun–Yadu (ZY) and Puding–Guiyang–Huangping (PGH) faults, which strictly limited the distribution of the central Guizhou bauxite to the southern anticlinorium, northern PGH fault, and eastern ZY Fault ([Fig. 1](#page-2-0); [Gao et al., 1992\)](#page-11-6). The Xifeng–Zunyi ore belt is located in the northern limb of the anticlinorium, whereas the Qingzhen–Xiuwen ore belt is located in the southern limb ([Gao et al., 1992](#page-11-6); [Fig. 1](#page-2-0)).

The exposed rock in the research area is primarily carbonate. The overall regional structure has a north-northeast (NNE) strike with two main fault orientations: northeast (NE) and NNE [\(Fig. 2](#page-3-0)). The ore body is hosted by the Lower Carboniferous Jiujialu Formation which displays unconformable contacts with the underlying lithologies [\(Fig. 3a](#page-4-0), d). The underlying stratum from SW to NE includes the Lower Cambrian Qingxudong Formation dolomite, Middle Cambrian Gaotai and Shilengshui Formation dolomite, Middle and Upper Cambrian Loushanguan Group dolomite, and Lower Ordovian Tongzi to Meitan Formation dolomite and argillaceous rocks [\(Figs. 1–3](#page-2-0); [Bárdossy, 1982; Ling](#page-11-7) [et al., 2017\)](#page-11-7). The Jiujialu Formation is usually associated with carbonaceous rocks/coal seams and ferruginous rocks/iron ores with thickness in the range of 2–20 m (average of 8 m) ([Fig. 3a](#page-4-0)–c, and e): (1) the upper segment that consists of coal layers comprising clay stone and black carbonaceous shale with the thickness ranging from 0.5 to 5 m ([Fig. 3](#page-4-0)b); (2) the middle segment comprising bauxite layers with thickness in the range of 1–20 m (generally 5–10 m) ([Fig. 3](#page-4-0)a and b); and (3) the lower segment comprising iron layers, which are primarily composed of red, steel gray, or dark ferruginous clay and iron rock with the thickness ranging from 0 to 6 m [\(Fig. 3](#page-4-0)c and e).

## **3. Sampling and analytical methods**

All samples were collected from outcrops and open pits in the Xiaoshanba (XSB/XSB4), Lindai (LD/LD2), Yunwushan (YWS), and Houchao (HC) bauxite deposits, central Guizhou Province, southwest China ([Figs. 2 and 3](#page-3-0)). The polished thin sections were prepared for Scanning Electron Microscope equipped with an Energy Dispersive Spectrometer (SEM-EDS) and LA-ICP-MS analyses. The former was conducted using a Thermo Scientific Scios DualBeam SEM-EDS at Institute of Geochemistry, Chinese Academy of Sciences (IGCAS).

In-situ analyses of bauxite samples were conducted using an Agilent 7900 LA–ICP–MS device equipped with a GeoLasPro 193 nm laser source at the State Key Laboratory of Ore Deposit Geochemistry, Institute of Geochemistry, Chinese Academy of Sciences (SKLODG-IGCAS). Operating conditions were as follows: 44 μm spot size, 5 Hz, and each analysis incorporates an approximately 20–30 s background acquisition (gas blank) followed by 50 s data acquisition from the sample. Multiple analyses of international standards NIST SRM 610 and NIST SRM 612

<span id="page-2-0"></span>

**Fig. 1.** (a) Inset map of the South China Plate showing the location of the research area. (b) Paleogeography and cross-section map of Lower Carboniferous Jiujialu Formation, central Guizhou province, SW China (modified from [Gao et al., 1992](#page-11-6)). ZY fault: the Ziyun-Yadu fault; PGH fault: the Puding-Guiyang-Huangping fault. (1) Lindai deposit, (2) Xiaoshanba deposit, (3) Yunwushan deposit, and (4) Houcao deposit.

were used as calibration points and to constrain methodological error. All element data used for standardization were obtained from GEOREM (<http://georem.mpch-mainz.gwdg.de/>). Laser ablation data were processed using the ICPMSDataCal combined with normalization of all oxides to the sum of 100% minus the TVC of the chemical formula ([Liu](#page-12-7) [et al., 2008; Liu et al., 2010; Chen et al., 2014](#page-12-7)), i.e., diaspore/boehmite (AlO(OH); TVC = 15 wt%), kaolinite (Al<sub>4</sub> [Si<sub>4</sub>O<sub>10</sub>](OH)<sub>8</sub>; TVC = 13.9 wt %), and illite  $(KAl_2[(Si, Al)_4O_{10}](OH)_2 \text{nH}_2O$ ; TVC = average 8.5 wt%) ([Pan et al., 2006\)](#page-12-8). The analytical and data procedures are detailed in [Liu](#page-12-7) [et al. \(2008\) and Chen et al. \(2011, 2014\).](#page-12-7) The data list in [Table 1](#page-5-0), which will be used for analysis and discussion later, shows the elements with relatively high content and stable signals of LA–ICP–MS, including  $Al_2O_3$ , SiO<sub>2</sub>, FeO, MgO, P<sub>2</sub>O<sub>5</sub>, K<sub>2</sub>O, TiO<sub>2</sub>, Li, Ga, V, Sr, Zr, and ∑REE + Y ([Fig. 4](#page-6-0)).

The major element abundances of whole-rock samples are checked by X-ray fluorescence (XRF) techniques (PANalytical, AXIOS-PW4400). The sample was crushed to 200 mesh using a mortar, and then a 0.7 g sample was weighted and a 7 g composite flux  $(Li_2B_4O_7:LiBO_2:LiF = 4.5:1:0.4)$ was added to platinum crucible before being mixed. The sample was heated at 1150 °C in a melting machine until it melted to liquid, and then analyzed by XRF before cooling and solidifying. The trace and REE abundances were analyzed through whole-rock solution–ICP–MS techniques (PlasmaQuant MS Elite). The ICP–MS measurements were quality controlled using international standard samples OU-6, AMH-1, and GBPG-1 ([Potts et al., 2000, 2001; Thompson et al., 1999\)](#page-12-9), and the relative standard deviation (RSD) was better than 10%. The detailed analytical procedures were described by [Franzini et al. \(1972\) and Qi et al.](#page-11-8) [\(2000\)](#page-11-8). The analyses of major, trace, and REE elements were accomplished at SKLODG-IGCAS and the results are summarized in [Table 2.](#page-7-0)

diffraction (XRD; Panalytical Empyream) equipped with PIXcel3D area detector, operating under the following conditions: at 40 kV and 40 mA. The XRD measurements were monitored by the instrument standard Cu Kα target, and semi-quantitatively calculated by the K value method ([Table 3](#page-8-0); [Mordberg et al., 2000](#page-12-10)).

#### **4. Results**

#### *4.1. Texture and mineralogy*

Bauxite commonly consists of clastic, pisolitic/oolitic, and compact ores in the Carboniferous Jiujialu Formation, central Guizhou Province, southwest China [\(Fig. 5](#page-8-1)a–c). The clastic bauxite usually has off-white or ash-black color and exhibits clastic texture ([Fig. 5](#page-8-1)a). The pisolitic/oolitic bauxite is commonly gray and characterized by pisolitic/oolitic texture [\(Fig. 5](#page-8-1)b). The compact bauxite is slippery and exhibits pelitomorphic texture [\(Fig. 5c](#page-8-1)).

The SEM analyses of the bauxite samples showed similar mineral compositions to other bauxites around the world ([Mongelli, 1997;](#page-12-11) [Laskou and Economou-Eliopoulos, 2013; Liu et al., 2012; Wang et al.,](#page-12-11) [2012; Boni et al., 2013; Mongelli et al., 2014](#page-12-11)), which mainly comprise diaspore and boehmite, followed by kaolinite, illite, smectite, and a small amount of iron-bearing minerals and accessory minerals such as anatase/rutile and zircon [\(Fig. 5d](#page-8-1)–i). The diaspore/boehmite particles (2–10 μm) in clastic ore commonly have hypautomorphic crystal structures and exhibit short prismatic or platy shapes [\(Fig. 5d](#page-8-1) and h), whereas those in compact bauxites have xenomorphic crystal texture with fine particles (commonly less than  $1 \mu m$ ) ([Fig. 5](#page-8-1)f). The pisolitic/ oolitic baxutie was comprised of matrix and randomly distributed pisolitic (1–10 mm) and/or oolitic (0.1–1 mm) particles ([Fig. 5e](#page-8-1)). The

The mineral components were analyzed at SKLODG-IGCAS by X-ray

<span id="page-3-0"></span>![](_page_3_Figure_2.jpeg)

**Fig. 2.** Geological features of the central Guizhou bauxite, SW China (after the 1:200,000 map of geological and mineral resources, P. R. China, 1969).

chemical composition of pisolite/oolite was mainly aluminum oxide.

In the Xiaoshanba deposit, the chlorite, kaolinite, and an iron rocks underlying the bauxite ores were founded ([Fig. 3c](#page-4-0)). The XRD results revealed that chlorite rocks primarily comprise chlorite. Iron rock comprises siderite, chlorite, and hematite. Kaolinite rocks comprise kaolinite and a small amount of anatase [\(Table 3](#page-8-0)).

#### *4.2. In-situ geochemistry composition*

LA–ICP–MS analyses showed that the main chemical constituent in diaspore/boehmite aggregate was  $Al_2O_3$ , which ranged from 79.5 to 83.7 wt%, with an average of 81.8 wt%. Other major elements  $SiO<sub>2</sub>$ , TiO<sub>2</sub>, FeO, MgO, P<sub>2</sub>O<sub>5</sub>, and K<sub>2</sub>O were mostly less than 3 wt%, with an average concentration of 1.12, 1.06, 0.48, 0.04, 0.04, and 0.05 wt%, respectively [\(Table 1](#page-5-0)). Diaspore/boehmite has low Li (average 13.1 ppm) and  $\Sigma$ REE + Y (average 68.2 ppm), medium V (average 294 ppm), but high Ga and Zr concentrations ([Table 1\)](#page-5-0). Ga ranged from 98.6 to 409 ppm, with an average of 201 ppm, whereas Zr concentration varied widely, from 2.91 to 1781 ppm (average of 221 ppm).

The main chemical constituents of kaolinite aggregates were  $A<sub>2</sub>O<sub>3</sub>$ and  $SiO<sub>2</sub>$  with concentrations ranging from 40.9 to 55.5 wt% (average of 46.3 wt%) and from 24 to 40.3 wt% (average of 35.1 wt%), respectively. The average concentrations of TiO<sub>2</sub>, FeO, MgO, P<sub>2</sub>O<sub>5</sub>, and K2O contents were 1.91, 0.67, 0.69, 0.07, and 0.76, respectively ([Table 1](#page-5-0)). Low Ga (average of 44.8 ppm); medium V (average of 157 ppm); and high Li, Zr, and ΣREE + Y concentrations in kaolinite aggregates ([Table 1\)](#page-5-0) were observed. Li ranged from 560 to 1625 ppm (average of 1508 ppm), whereas Zr and  $\Sigma$ REE + Y ranged from 89.2 to 696 ppm (average of 347 ppm) and from 64.8 to 1607 ppm (average of 281 ppm), respectively.

The main chemical constituents in illite aggregates were  $Al<sub>2</sub>O<sub>3</sub>$ ,  $SiO<sub>2</sub>$ , and  $K<sub>2</sub>O$  with contents respectively ranging from 33.8 to 52.8 wt % (average of 43.4 wt%), from 32.2 to 43.7 wt% (average of 35.7 wt%), and from 5.55 to 8.1 wt% (average of 6.99 wt%). The trace elements of illite aggregates had characteristics similar to those in kaolinite aggregates, with low Ga (average 89.2 of ppm), medium V (average of 329 ppm) and ∑REE + Y (average of 68.2 ppm), and high Li, Zr, and  $\Sigma$ REE + Y (average of 68.2 ppm) concentrations ([Table 1\)](#page-5-0). Li ranged from 23.2 to 1027 ppm, with an average of 545 ppm, whereas Zr and  $\Sigma$ REE + Y ranged from 283 to 734 ppm (average of 488 ppm) and from 115 to 521 ppm (average of 277 ppm), respectively.

#### *4.3. Whole-rock geochemistry composition*

According to the results of XRD and ICP–MS analyses, samples of XSB4-1, 2, 4, and 5 were chlorite rocks with high contents of  $Al_2O_3$ (average of 22.1 wt%),  $SiO<sub>2</sub>$  (average of 23.2 wt%),  $Fe<sub>2</sub>O<sub>3</sub>$  (average of 34.9 wt%), and MgO (average of 6.81 wt%), whereas the contents of other major elements were less than 1 wt% [\(Table 2\)](#page-7-0). The highest trace element in chlorite rocks was V, with contents ranging from 739 to 981 ppm and, average of 861 ppm, followed by ∑REE + Y (average of 685 ppm), Zr (average of 244 ppm), Li (average of 210 ppm), and Ga (average of 24.1 ppm) [\(Table 2](#page-7-0)). Iron rock XSB4-3 showed higher  $Fe<sub>2</sub>O<sub>3</sub>$ (62.9 wt%) contents but lower contents of all the other elements compared with the chlorite rock samples [\(Table 2\)](#page-7-0).

The predominant chemical constituents of kaolinite rock samples (XSB4-6, 7, and 8) were  $\text{Al}_2\text{O}_3$  and  $\text{SiO}_2$ , followed by TiO<sub>2</sub> (average of 2.13 wt%),  $Fe<sub>2</sub>O<sub>3</sub>$  (average of 1.5 wt%), MgO (average of 0.62 wt%), K<sub>2</sub>O (average of 0.24 wt%),  $P_2O_5$  (average of 0.16 wt%), CaO (average of 0.06 wt%), and NaO (average of 0.03 wt%) [\(Table 2](#page-7-0)).  $\text{Al}_2\text{O}_3$  and SiO<sub>2</sub>

<span id="page-4-0"></span>![](_page_4_Figure_2.jpeg)

**Fig. 3.** Field photographs illustrating features of the central Guizhou bauxites, SW China. (a) Paleo-karst unconformity and overlying weathering iron ore/bauxite ore; (b) bauxite ore and overlying carbonaceous rock; (c) bauxite ore and underlying kaolinite rock/chlorite rock/iron ore; (d) Jiujialu Formation unconformable contacts with the overlying limestone and underlying dolomite; and (e) ferruginous rock and overlying bauxite ore.

contents ranged from 38.5 to 41.3 wt% (average of 39.5 wt%) and from 38.3 to 43.9 wt% (average of 42.1 wt%), respectively. ∑REE + Y was the highest trace element in kaolinite rocks, which ranged from 480 to 1290 ppm, with an average of 778 ppm, followed by Zr (average of 404 ppm), Li (average of 390 ppm), V (average of 111 ppm), and Ga (average of 12 ppm) [\(Table 2\)](#page-7-0).

### **5. Discussions**

### *5.1. Application of LA–ICP–MS to bauxite study*

As mentioned previously, LA–ICP–MS analysis has been successfully applied to a geochemical study on non-single minerals and hydrous minerals. The analyses results revealed that the majority of element contents matched the results of EPMA and solution–ICP–MS analysis within generally 10% error (e.g., [Konhauser et al., 2009; Baldwin et al.,](#page-11-1) [2011; Chen et al., 2014; Robbins et al., 2019\)](#page-11-1). However, the mineral composition of bauxite ores, particularly the accessory minerals that randomly distribute in bauxites, was complicated and various [\(Fig. 5](#page-8-1)), which may interfere with data reliability because the chemical component of these accessory minerals may influence the discussion and conclusion of the present study. Therefore, the main challenge of this study was eliminating the interference of accessory minerals. In this case, the laser spot selection is particularly important and based on the following rules: 1) the target mineral aggregates (i.e., diaspore/boehmite, kaolinite, or illite) should show simple and uniform mineral compositions, and 2) maldistribution and large particles of accessory

minerals should be avoided ([Fig. 4a](#page-6-0)–d). The LA–ICP–MS analysis showed signal stabilization and indicated successful laser spot selection ([Fig. 4e](#page-6-0)–h). Furthermore, to ensure the reliability of data, this study used only major and selected trace elements (i.e., Li, Ga, V, and REEs + Y) with relatively high contents and stable LA-ICP-MS signals ([Table 1](#page-5-0); [Fig. 4](#page-6-0)e–h).

To obtain further information on the candidate host minerals of Li, Ga, V, and REE  $+$  Y in bauxite, this study conducted element and mineral contents correlation analyses of Li–Ga–V–Zr–TiO<sub>2</sub>–ΣREEs vs. Al<sub>2</sub>O<sub>3</sub>, V vs. Fe<sub>2</sub>O<sub>3</sub>, ΣREEs vs. P<sub>2</sub>O<sub>5</sub>, and Li–Ga vs. bauxite ore and clay minerals for bauxites from majority deposits that have been publicly reported around the world ([Fig. 6\)](#page-9-0). The significant positive correlations of TiO<sub>2</sub> vs.  $Al_2O_3$  and Zr vs.  $Al_2O_3$  indicated that a higher degree of chemical weathering of precursor rock, resulted in higher contents of  $Al_2O_3$  and accessory minerals (such as rutile, anatase, zircon, and titanite; [Fig. 6](#page-9-0)g and h) because these accessory minerals were generally inherited from the provenance rocks during ore-forming processes and ultimately enriched in the bauxites [\(Mordberg et al., 2001; Calagari and](#page-12-3) [Abedini, 2007; Liu et al., 2013; Mongelli et al., 2014, 2016; Zamanian](#page-12-3) [et al., 2016\)](#page-12-3). The Li vs.  $\text{Al}_2\text{O}_3$  bivariate plot showed a triangular shape, which indicated that the Li content increased with the improvement of  $Al<sub>2</sub>O<sub>3</sub>$  content (because clay minerals improve with the decrease of quartz), peaked at approximately 50 wt%, and then decreased to almost zero (with the decrease of clay minerals and increase of Al oxide) ([Fig. 6](#page-9-0)a). Combined with the positive and negative correlations of Li vs. bauxite ore mineral (i.e., diaspore/boehmite) and Li vs. clay mineral contents ([Fig. 7c](#page-10-0) and d), respectively, implied that Li was mainly

<span id="page-5-0"></span>![](_page_5_Picture_3100.jpeg)

HC-004-01 Rutile/Anatase 4.5 2.01 0.06 0.03 0.02 0.6 92.6 0.41 19.5 84.5 211 10.9 0.16 0.96 0.21 1.4 0.55 0.14 0.93 0.24 2.11 0.43 1.53 0.21 1.71 0.26 10.8

<span id="page-6-0"></span>![](_page_6_Figure_2.jpeg)

**Fig. 4.** (a–d) BSE images showing the Laser ablation spots, which are simple and uniform mineral compositions, and avoid maldistribution and large particles of accessory minerals; (e-h) LA-ICP-MS analysis shows signs stabilization, indicate a successful spot selections.

enriched in clay minerals rather than accessory minerals [\(Karayigit](#page-11-9) [et al., 2006; Wang et al. 2013; Yu et al., 2014b; Ling et al., 2018\)](#page-11-9). The  $Al<sub>2</sub>O<sub>3</sub>$  and bauxite ore mineral vs. Ga contents showed positive correlations, which combined with the negative correlation of clay minerals vs. Ga contents [\(Fig. 7](#page-10-0)a and b), revealed that diaspore/boehmite rather than accessory minerals were the main host minerals of Ga. This result was consistent with previous conclusions that Ga always isomorphically substitutes Al in aluminum oxides, i.e., gibbsite, diaspore and boehmite in bauxite [\(Tang et al., 2002; Lu et al., 2009](#page-12-12)). The occurrence of V in bauxite was not very clear [\(Mordberg et al., 2001; Mongelli et al.,](#page-12-3) [2014\)](#page-12-3). The negative correlation of V vs.  $Al_2O_3$  contents but positive correlation of Zr and TiO<sub>2</sub> vs.  $Al_2O_3$  contents [\(Fig. 6c](#page-9-0), g, and h) implies that Al oxides and accessory minerals may not be the main host minerals of V. Previous studies have shown that REEs  $+$  Y mainly absorbed on clay minerals, phosphate minerals, and within REE minerals such as bastnäsite, cerianite, xenotime, and monazite in bauxites (e.g., [Braun et al., 1993; Condie, 1993; Pokrovsky et al., 2006; Esmaeily](#page-11-10) [et al., 2010; Wang et al., 2010; Gu et al., 2013; Mongelli et al., 2014;](#page-11-10) [Zamanian et al., 2016\)](#page-11-10). Additionally, accessory minerals such as rutile and anatase play an important role in the concentration of REEs  $+$  Y during bauxite mineralization ([Karadağ et al., 2009; Esmaeily et al.,](#page-11-11) [2010; Zamanian et al., 2016](#page-11-11)). In this study, ∑REEs vs.  $Al_2O_3$  bivariate plot ([Fig. 6e](#page-9-0)) showed two spikes of ∑REEs contents within the scope of 20–40 wt% and 50–75 wt% of  $Al_2O_3$  contents, which implies the presence of REE-independent minerals. Furthermore, the positive correla-tion of ΣREEs vs. P<sub>2</sub>O<sub>5</sub> contents ([Fig. 6](#page-9-0)f) provides another evidence that REE-independent minerals, such as monazite (Ce, La, Nd) PO<sub>4</sub>, may be the main host minerals of REEs. In addition, another phosphate mineral apatite was another candidate mineral because Ca can be easily isomorphically substituted by REEs [\(Wu et al., 2017; Takaya et al., 2018](#page-12-13)).

In general, accessory mineral particles in bauxites were not the main host minerals of Li, Ga, V, and REE  $+$  Y. Thus, the trace element content analyses by LA–ICP–MS in this study can represent the contents of Al oxides and/or clay minerals. However, this study cannot exclude interference from other clay minerals. For instance, the analysis of kaolinite aggregate showed that Li content was very high [\(Table 1\)](#page-5-0) but cannot conclude that Li was rich in kaolinite because the aggregate may contain other fine mineral particles [\(Fig. 5](#page-8-1)g–i). Drawing the conclusion in this study should involve combining other evidence, such as element correlation (see [Fig. 8\)](#page-10-1). Only in this manner can LA–ICP–MS be used as an effective method to investigate the main host minerals of Li, Ga, V, and REE  $+$  Y in bauxite. According to the above rules, the LA–ICP–MS results showed similar characteristics of bivariate plots of selected

elements [\(Fig. 8;](#page-10-1) such as positive correlation of MgO vs. Li, FeO vs. V, and  $P_2O_5$  vs. ΣREE) to statistical results of whole-rock sample from global bauxites ([Fig. 6\)](#page-9-0). It offers another solid proof that LA–ICP–MS was successfully applied to karstic bauxite analysis in this study.

## *5.2. Host mineral of Li, Ga, V, and REEs*

## *5.2.1. Host mineral of Li*

As mentioned in the previous section, Li were mainly absorbed by clay minerals such as kaolinite, illite, and smectite in karstic bauxites ([Karayigit et al., 2006; Wang et al. 2013; Ling et al., 2018](#page-11-9)). In this study, Li contents in kaolinite and illite aggregates (average of 1058 and 545 ppm, respectively) were much higher than those in diaspore/ boehmite (average of 13.1 ppm) ([Table 1\)](#page-5-0), which implied that kaolinite and illite could be the candidate host minerals of Li. In addition, other fine clay mineral particles, such as smectite and chlorite mixed within kaolinite and illite aggregates, could be other candidates because smectite such as saponite which may be transformed by other coarse grained mineral had been discovered by SEM–EDS [\(Fig. 5f](#page-8-1)). The lower Li contents in whole-rock samples of chlorite (XSB4-1, 2, 4, and 5; average Li contents: 210 ppm) and kaolinite rocks (XSB4-6, 7, and 8; average Li contents: 390 ppm) from Xiaoshanba bauxite deposit ([Fig. 3](#page-4-0)c; [Table 2\)](#page-7-0), combined with the positive and negative correlations of Li vs. MgO and Li vs.  $K_2O$ , respectively, and huge variation (more than 40 times) of Li content in illite aggregates, would suggest that Mgrich mineral smectite instead of kaolinite and illite was the main Li host mineral in bauxite ([Fig. 8a](#page-10-1) and b; [Table 1\)](#page-5-0). It has been demonstrated by previous research that smectite mineral crystal had a cation exchange layer (interlayer) that could absorb large amounts of Li ions ([Pan et al.,](#page-12-8) [2006\)](#page-12-8). Additionally, sulfuric acid leaching experiment of bauxitic rock from the study area revealed that after calcined at 500–600 °C, 74% Li extracted via ion exchange instead of mineral dissolution because the stratified structures of clay minerals were not destroyed [\(Gu et al.,](#page-11-12) [2020\)](#page-11-12). As a consequence, the above results imply that Li was mainly incorporated into smectite interlayer in the Jiujialu Formation.

## *5.2.2. Host mineral of Ga*

Ga contents in diaspore/boehmite aggregates (average of 201 ppm) were much higher than those in chlorite rocks (average of 24.1 ppm), kaolinite (average of 44.8 ppm), and illite aggregates (average of 89.2 ppm) [\(Table 1\)](#page-5-0), which suggested that the diaspore/boehmite was the main host mineral of Ga. This result coincided with the findings of previous research and statistical studies of majority deposits around the

<span id="page-7-0"></span>![](_page_7_Picture_870.jpeg)

Notes: "−" means not determined.

#### <span id="page-8-0"></span>**Table 3**

Relative abundance (wt%) of minerals in selected samples from XRD.

Sample no.	Lithology	Major minerals (wt% $>15\%)$	Minlor minerals (wt% $< 15\%)$
$XSB4-1$	Chlorite rock	Chlorite	
$XSB4-2$	Chlorite rock	Chlorite	Hematite
$XSB4-3$	Iron ore	Siderite, Chlorite,	
		Hematite	
$XSB4-4$	Chlorite rock	Chlorite	Hematite
<b>XSB4-5</b>	Chlorite rock	Chlorite	Hematite
$XSB4-6$	Kaolinite rock	Kaolinite	Anatase
<b>XSB4-7</b>	Kaolinite rock	Kaolinite	Anatase
$XSB4-8$	Kaolinite rock	Kaolinite	Anatase, Diaspore

world ([Figs. 6](#page-9-0)b and [7](#page-10-0)a; [Tang et al., 2002; Lu et al., 2009\)](#page-12-12). The similar ionic radius of Ga<sup>3+</sup> (0.62 nm) and Al<sup>3+</sup> (0.57 nm) means that Ga<sup>3+</sup> could isomorphically substitute  $Al^{3+}$  in aluminum oxides, such as gibbsite, aluminosilicates, and particularly diaspore and boehmite ([Tang et al., 2002; Lu et al., 2009\)](#page-12-12). In addition, crystal chemical investigations revealed that Ga could easily isomorphically substitute Al in diaspore and boehmite, ultimately becoming enriched in bauxite ores during bauxite mineralization ([Bárdossy and Aleva, 1990;](#page-11-13) Tang et al., 2001; [Liu et al., 2013; Mongelli et al., 2014, 2016](#page-12-14)).

#### *5.2.3. Host mineral of V*

V is mainly used in the steel industry and is an important raw material for alloy smelting. V is also a dispersed element and associates

abundantly in coal, bauxite, phosphorus deposits and others. V is enriching in bauxites and is one of the elements successfully extracted as a by-product of Al production ([Mongelli, 1997; Mordberg et al., 2001;](#page-12-11) [Calagari and Abedini, 2007; Wang et al., 2012; Hanilçi, 2013\)](#page-12-11). In general, the occurrence of V in bauxite was sufficiently understood. EPMA and geochemistry studies suggested that Ti oxides played an important role in the accumulation of V [\(Lu et al., 2009; Mordberg](#page-12-15) [et al., 2001; Mongelli et al., 2014\)](#page-12-15). In this study, LA–ICP–MS analysis revealed a different result that rutile/anatase contained only 84.5 ppm of V [\(Table 1\)](#page-5-0). Furthermore, the positive correlation of V vs.  $Fe<sub>2</sub>O<sub>3</sub>$ contents in whole-rock samples ([Fig. 6d](#page-9-0)) and diaspore/boehmite aggregates ([Fig. 8c](#page-10-1)) implies that V was closely related to iron-bearing minerals mixing within bauxites. In addition, the V contents in chlorite rocks (average of 861 ppm) were much higher than those in kaolinite rocks (average of 111 ppm), kaolinite aggregates (average of 157 ppm), diaspore/boehmite aggregates (average of 294 ppm), and illite aggregates (average of 329 ppm) ([Table 2\)](#page-7-0), which would imply that chlorite was the mineral containing the highest V in bauxite. Furthermore, the sample XSB4-3 that mainly comprised of siderite and chlorite showed lower V (695 ppm) than chlorite rocks (ranging from 739 to 981 ppm, with an average of 861 ppm) and presenting further evidence that chlorite was the main host mineral of V ([Tables 2 and 3\)](#page-7-0). The Early Cambrian black-shale sequence in South China have spectacular metal contents including V, which mainly enriched in illite and chlorite through substitute Al and Fe in octahedral sites (e.g., [Lehmann et al.,](#page-11-14) [2016; Li, 2019](#page-11-14)). This implies that V was most likely incorporated into chlorite octahedral site in this study because Fe-rich chlorite rocks were

<span id="page-8-1"></span>![](_page_8_Figure_9.jpeg)

**Fig. 5.** Macro and backscattered electron (BSE) images of bauxite samples from central Guizhou bauxites. Specimen images of (a) the clastic bauxite, (b) the pisolitic/ oolitic bauxite, and (c) the compact bauxite; BSE images of (d) the clastic bauxite; mineral compositions are dominated by short prismatic or platy shape (2–10 μm) diaspores/boehmites with minor accessory minerals of zircon/rutile/anatase. (e) The pisolitic/oolitic bauxite; comprise of matrix and randomly distributed pisolitic (1–10 mm) and/or oolitic (0.1–1 mm) particles. (f) The compact bauxite; diaspore/boehmite, kaolinite matrix, zircon, and rutile/anatase are coexisting. Smectite group mineral saponite  $(Ca_{0.25}(Mg,Fe^{+2})_3(Si,Al)_4O_{10}(OH)_2.4H_2O)$  is scattered within bauxite ore/clay rock.

<span id="page-9-0"></span>![](_page_9_Figure_2.jpeg)

**Fig. 6.** Bivariate plots of Al<sub>2</sub>O<sub>3</sub> vs. (a) Li, (b) Ga, (c) V, (e) ΣREE, (g) TiO<sub>2</sub>, and (h) Zr, (d) Fe<sub>2</sub>O<sub>3</sub> vs. V and (f) P<sub>2</sub>O<sub>5</sub> vs. ΣREE. Data from majority deposits that have been publicly-reported around the world [\(Mongelli et al., 2014; Mordberg et al., 2000; Öztürk et al., 2002; Mameli et al., 2007; Ye et al., 2008; Deng et al., 2010; Boni](#page-12-17) [et al., 2012; Zarasvandi et al., 2012; Wang et al., 2012, 2013, 2014; Hanilçi, 2013; Zhang et al., 2013; Li, 2013; Li et al., 2013; Liu et al., 2013, 2016; Abedini and](#page-12-17) [Calagari, 2014; Huang et al., 2014; Yu et al., 2014b, 2016; Zamanian et al., 2016; Ahmadnejad et al., 2017; Hou et al., 2017; khosravi et al., 2017; Long et al., 2017;](#page-12-17) [Yuste et al., 2017; Abedini et al., 2018; Weng et al., 2019\)](#page-12-17). The West-Azarbaidjan Province, Iran and Murge area, Italy bauxites showed different Al<sub>2</sub>O<sub>3</sub> vs. TiO<sub>2</sub> plots from others, due to its precursor rocks were mainly of magmatic rocks, which have higher titanium content.

formed in anoxic/suboxic environment, which similar to black-shale in South China ([Han et al., 2018\)](#page-11-15).

## *5.2.4. Host mineral of REEs*

Previous studies have discovered many REE-independent minerals, including bastnäsite, parisite, cerianite, rhabdophane, and churchite in the karstic bauxites ([Wang et al., 2010; Gu et al., 2013; Li et al., 2013;](#page-12-2) [Liu et al., 2016; Radisinović et al., 2017](#page-12-2)). As mentioned above, the statistical studies of majority deposits around the world and LA–ICP–MS analysis results showed positive correlation of  $\Sigma$ REEs vs. P<sub>2</sub>O<sub>5</sub> contents, thereby implying that REE-rich apatite and REE-independent minerals may be the main host minerals of REEs [\(Figs. 6](#page-9-0)f and [8](#page-10-1)d). In this study, numbers REE-bearing nano-particles were discovered by SEM–EDS ([Fig. 9\)](#page-11-16). According to the results of EDS analyses, these particles comprised Al oxide, aluminosilicate, and REE-independent minerals. The EDS analyses revealed that Ce and Nd, which were the most abundant REE in XSB4-14, were detected by SEM-EDS [\(Fig. 9\)](#page-11-16), and the Ce and Nd contents ranged from 1.2 wt% to 1.9 wt% (average of 1.6 wt%) and from 1.8 wt%to 2.5 wt% (average of 2.2 wt%), respectively ([Fig. 9\)](#page-11-16). In addition, P (with an average of 1.4 wt% and 1.6 wt%) was detected by EDS, whereas Ca was not, thereby implying that the REE-bearing particle was monazite (Ce, La, Nd)  $PO_4$  ([Fig. 9\)](#page-11-16), which is one of the richest REE-independent mineral in the Bayan Obo REE-Fe-Nb deposit, Inner Mongolia, North China [\(Yang et al., 2017; Liu et al., 2018\)](#page-12-16).

## **6. Conclusions**

LA–ICP–MS was successfully applied to hydrous mineral element geochemistry analysis within karstic bauxite samples based on the principle that laser ablation data were normalizatized in all oxides to the sum of 100% minus the TVC of the chemical formula. The analysis showed signal stabilization. The results exhibited that the

<span id="page-10-0"></span>![](_page_10_Figure_2.jpeg)

**Fig. 7.** Bivariate plots of bauxite minerals and clay minerals vs. (a-b) Ga and (c-d) Li, respectively. Data from publicly-reported bauxite deposits around the world [\(Mameli et al., 2007; Li, 2013; Liu et al., 2013; Mongelli et al., 2014; Ling et al., 2015, 2018; Long et al., 2018; Weng et al., 2019](#page-12-0)).

characteristics of bivariate plots of selected elements were similar to the statistical results of whole-rock samples from global bauxites, which indicate that the analysis data in this study were reliable instead of artificial in this study. This shed light on the use of the in-situ method to investigate the trace element concentrations in the hydrous minerals and sedimentary rocks.

Karstic bauxite throughout the world is rich in trace elements, which have the potential for comprehensive utilization as independent deposits or associated resources. This study revealed that smectite may be the main host minerals of Li. Furthermore, Ga was enriched in diaspore/boehmite, with contents ranged from 98.6 to 409 ppm (average of 201 ppm), V was mainly enriched in iron-bearing minerals particularly chlorite (ranging from 739 to 981 ppm with average of 861 ppm), and REE-independent minerals, such as monazite, were the main host minerals of REEs in Carboniferous karstic bauxite, SW China.

## **Declaration of Competing Interest**

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

<span id="page-10-1"></span>![](_page_10_Figure_9.jpeg)

**Fig. 8.** Bivariate plots of (a) MgO vs. Li, (b) K2O vs. Li, FeO vs. V, and P2O5 vs. ΣREE + Y. Data from LA-ICP-MS analysis, this study.

<span id="page-11-16"></span>![](_page_11_Figure_2.jpeg)

**Fig. 9.** BSE images of the sample XSB4-14 showing the existence of REE independent mineral monazite ((Ce, La, Nd) PO4).

## **Acknowledgments**

This study was financially supported by the National Key R&D Program of China (2017YFC0602503), the National Natural Science Foundation of China (41703052, U1812402, U1603245, and 41872085), the CAS "Light of West China" Program, and the Qian Sci & Tec Supporting Plan ([2019]1319). The authors would like to thank Dr. Cheng-Quan Wu, Yan-Wen Tang, and Bing Mo for their assistance on the LA-ICP-MS and SEM-EDS analysis.

#### **Appendix A. Supplementary data**

Supplementary data to this article can be found online at [https://](https://doi.org/10.1016/j.oregeorev.2020.103325) [doi.org/10.1016/j.oregeorev.2020.103325.](https://doi.org/10.1016/j.oregeorev.2020.103325)

## **References**

- [Abedini, A., Calagari, A.A., 2014. REE geochemical characteristics of titanium-rich](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0005) [bauxites: the Permian Kanigorgeh horizon. NW Iran. Turkish J Earth Sci. 23,](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0005) [513–532](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0005).
- [Abedini, A., Khosravi, M., Calagari, A.A., 2018. Geochemical characteristics of the](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0010) [Arbanos karst-type bauxite deposit, NW Iran: Implications for parental affinity and](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0010) [factors controlling the distribution of elements. J Geochem. Explor. 200, 249–265](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0010).
- [Ahmadnejad, F., Zamanian, H., Taghipour, B., Zarasvandi, A., Buccione, R., Salamab](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0015) [Ellahi, S., 2017. Mineralogical and geochemical evolution of the Bidgol bauxite de](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0015)[posit, Zagros Mountain Belt, Iran: Implications for ore genesis, rare earth elements](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0015) [fractionation and parental affinity. Ore Geol. Rev. 86, 755–783](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0015).
- <span id="page-11-2"></span>[Baldwin, G.J., Thurston, P.C., Kamber, B.S., 2011. High-precision rare earth element,](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0020) [nickel, and chromium chemistry of chert microbands pre-screened with in-situ ana](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0020)[lysis. Chem. Geol. 285, 133–143](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0020).
- <span id="page-11-7"></span>[Bárdossy, G., 1982. Karst bauxites, bauxite deposits on carbonate rocks. Developments in](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0025) [economic geology 14. Elsevier, Amsterdam, pp. 1–441.](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0025)
- <span id="page-11-13"></span>[Bárdossy, G., Aleva, G.J.J., 1990. Lateritic bauxites. Elsevier Scientific Publication,](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0030) [Amsterdam, pp. 624.](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0030)
- [Boni, M., Reddy, S.M., Mondillo, N., Balassone, G., Taylor, R., 2012. A distant magmatic](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0035) [source for Cretaceous karst bauxites of southern Apennines \(Italy\), revealed through](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0035) [SHRIMP zircon age dating. Terranova 24, 326–332](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0035).
- [Boni, M., Rollinson, G., Mondillo, N., Balassone, G., Santoro, L., 2013. Quantitative mi](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0040)[neralogical characterization of karst bauxite deposits in the southern Apennines.](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0040) [Italy. Econ. Geol. 108, 813–833](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0040).
- <span id="page-11-10"></span>[Braun, J.J., Pagel, M., Herbillon, A., Rosin, C., 1993. Mobilization and redistribution of](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0045) [REEs and thorium in a syenitic lateritic profile: a mass balance study. Geochim.](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0045) [Cosmochim. Acta 57, 4419–4434](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0045).
- <span id="page-11-0"></span>[Calagari, A.A., Abedini, A., 2007. Geochemical investigations on Permo-Triassic bauxite](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0050) [horizon at Kanisheeteh, east of Bukan, West-Azarbaidjan. Iran. J. Geochem. Explor.](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0050) [94, 1–18.](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0050)
- <span id="page-11-4"></span>Chen, C., Liu, X., Hu, Z., Zong, K., Liu, Y., 2014. In situ analysis of major and trace element composition of hydrous silicate minerals by LA-ICP-MS. Earth Sci.-J China Univ. Geosci. 39(5), 525–536 (in Chinese with English abstract).
- [Chen, L., Liu, Y., Hu, Z., Gao, S., Zong, K., Chen, H., 2011. Accurate determinations of](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0060) [fifty-four major and trace elements in carbonate by LA–ICP-MS using normalization](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0060) [strategy of bulk components as 100%. Chem. Geol. 284 \(3–4\), 283–295](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0060).
- [Chen, X., Zhang, Y.D., Fan, J.X., Tang, L., Sun, H.Q., 2012. Oneset of the Kwangsian](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0065) [Orogeny as evidenced by biofacies and lithofacies. Sci. China-Earth Sci. 55,](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0065)

[1592–1600](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0065).

- [Condie, K.C., 1993. Another look at rare-earth elements in shales. Geochim. Cosmochim.](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0070) [Acta 55, 2527–2531](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0070).
- <span id="page-11-3"></span>[Deng, J., Wang, Q.F., Yang, S.J., Liu, X.F., Zhang, Q.Z., Yang, L.Q., Yang, Y.H., 2010.](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0075) [Genetic relationship between the Emeishan plume and the bauxite deposits in wes](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0075)[tern Guangxi, China: constraints from U-Pb and Lu–Hf isotopes of the detrital zircons](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0075) [in bauxite ores. J. Asian Earth Sci. 37, 412–424.](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0075)
- [Esmaeily, D., Rahimpour-Bonab, H., Esna-Ashari, A., Kananian, A., 2010. Petrography](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0080) [and geochemistry of the Jajarm Karst bauxite ore deposit: NE Iran: implications for](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0080) [source rock material and ore genesis. Turk. J. Earth Sci. 19, 267–284.](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0080)
- <span id="page-11-8"></span>[Franzini, M., Leoni, L., Saitta, M., 1972. A simple method to evaluate the matrix effects in](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0085) [X-ray fluorescence analysis. X-Ray Spectrom. 1, 151–154.](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0085)
- Gao, Z.X., Liu, B.K., 2014. Microstructure Study of Bauxite in China. Metallurgy Industry Press, Beijing, pp. 43 (in Chinese).
- <span id="page-11-6"></span>[Gao, D., Sheng, Z., Shi, S., Chen, L., 1992. Studies on the bauxite deposit in central](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0095) [Guizhou, China. Guiyang, Guizhou Science & Technology Publishing House 11–20 \(in](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0095) [Chinese\).](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0095)
- <span id="page-11-12"></span>[Gu, H.N., Guo, T.F., Wen, H.J., Luo, C.G., Cui, Y., Du, S.J., 2020... Leaching efficiency of](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0100) [sulfuric acid on selective lithium leachability from bauxitic claystone. Miner. Eng.](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0100) [145, 106076.](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0100)
- [Gu, J., Huang, Z.L., Fan, H.P., Ye, L., Jin, Z.G., 2013. Provenance of lateritic bauxite](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0105) [deposits in the Wuchuan–Zheng'an–Daozhen area, northern Guizhou Province,](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0105) [China: LA-ICP-MS and SIMS U-Pb dating of detrital zircons. J. Asian Earth Sci. 70–71,](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0105) [265–282](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0105).
- <span id="page-11-5"></span>Guizhou Bureau of Geology and Mineral Resources, 1987. Regional geology of Guizhou Province. Beijing, Geological Publishing House, pp. 555–557 (in Chinese).
- <span id="page-11-15"></span>Guizhou department of land and resource, 2012. Guizhou mineral resources bulletin. [Han, T., Fan, H., Wen, H., 2018. Dwindling vanadium in seawater during the early](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0120) [Cambrian, South China. Chem. Geol. 492, 20–29.](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0120)
- [Hanilçi, N., 2013. Geological and geochemical evolution of the Bolkardaği bauxite de](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0125)[posits, Karaman, Turkey: Transformation from shale to bauxite. J. Geochem. Explor.](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0125) [133, 118–137.](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0125)
- [Hou, Y.L., Zhong, Y.T., Xu, Y.G., He, B., 2017. The provenance of late Permian karstic](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0130) [bauxite deposits in SW China, constrained by the geochemistry of interbedded clastic](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0130) [rocks, and U-Pb–Hf–O isotopes of detrital zircons. Lithos 278–281, 240–254.](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0130)
- [Huang, Z.L., Jin, Z.G., Xiang, X.L., Gu, J., Wu, G.H., Chen, X.L., Su, Z.L., Zhao, Y.Y., Ye, L.,](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0135) [Zhou, L., 2014. Metallogenic theory and prediction of bauxite deposits in the](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0135) [Wuchuan-Zheng'an-Daozhen area, Northern Guizhou Province. Science Press, China.](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0135) [Beijing, pp. 1–245 \(in Chinese\)](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0135).
- <span id="page-11-11"></span>[Karadağ, M.M., Küpeli, S., Arýk, F., Ayhan, A., Zedef, V., Döyen, A., 2009. Rare earth](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0140) [element \(REE\) geochemistry and genetic implications of the Mortas bauxite deposit](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0140) [\(Seydis, ehir/Konya–southern Turkey\): Chem. Erde-Geochem. 69, 143–159](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0140).
- <span id="page-11-9"></span>[Karayigit, A.I., Bulut, Y., Karayigit, G., Querol, X., Alastuey, A., Vassilev, S., Vassilev, C.,](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0145) [2006. Mass balance of major and trace elements in a coal-fired power plant. Energ.](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0145) [Source Part A 28, 1311–1320.](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0145)
- [Khosravi, M., Abedini, A., Alipour, S., Mongelli, G., 2017. The Darzi-Vali bauxite deposit,](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0150) [West-Azarbaidjan Province, Iran: critical metals distribution and parental affinities. J](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0150) [Afr. Earth Sci. 2017 \(129\), 960–972.](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0150)
- <span id="page-11-1"></span>[Konhauser, K.O., Pecoits, E., Lalonde, S.V., Papineau, D., Nisbet, E.G., Barley, M.E., Arndt,](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0155) [N.T., Zahnle, K., Kamber, B.S., 2009. Oceanic nickel depletion and a methanogen](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0155) [famine before the Great Oxidation Event. Nature 458, 750–753](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0155).
- [Laskou, M., Economou-Eliopoulos, M., 2013. Bio-mineralization and potential biogeo](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0160)[chemical processes in bauxite deposits: genetic and ore quality significance. Mineral.](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0160) [Petrol. 107, 471–486.](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0160)
- <span id="page-11-14"></span>[Lehmann, B., Frei, R., Xu, L., Mao, J., 2016. Early Cambrian black shale-hosted Mo-Ni and](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0165) [V mineralization on the rifted margin of the Yangtze Platform, China: reconnaissance](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0165) [chromium isotope data and a refined metallogenic model. Econ. Geol. 111 \(1\),](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0165) [89–103.](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0165)
- [Li, Y.J., 2013. Analysis of Geochemical Characteristics and Genesis of bauxite in Guizhou.](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0170)

[The Master Dissertation of University of Chinese Academy of Sciences 1–82 \(in](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0170) [Chinese\).](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0170)

- [Li, J., 2019. Geochemical and mineralization characteristics for the key bed of vanadium](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0175) [deposit in the base of Cambrian black rock series in Cengong, Guizhou. The Master](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0175) [Dissertation of Guizhou University 1–51 \(in Chinese\).](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0175)
- [Li, Z.H., Din, J., Xu, J.S., Liao, C.G., Yin, F.G., Lv, T., Cheng, L., Li, J.M., 2013. Discovery](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0180) [of the REE minerals in the Wulong-Nanchuan bauxite deposits, Chongqing, China:](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0180) [Insights on conditions of formation and processes. J. Geocehm. Explor. 133, 88–102.](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0180)
- [Ling, K.Y., Zhu, X.Q., Tang, H.S., Wang, Z.G., Yan, H.W., Han, T., Chen, W.Y., 2015.](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0190) [Mineralogical characteristics of the karstic bauxite deposits in the Xiuwen ore belt,](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0190) [Central Guizhou Province. Southwest China. Ore Geol. Rev. 65, 84–96.](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0190)
- [Ling, K.Y., Zhu, X.Q., Tang, H.S., Li, S.X., 2017. Importance of hydrogeological conditions](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0195) during formation of the karstic bauxite deposits, Central Guizhou Province [Southwest China: A case study at Lindai deposit. Ore Geol. Rev. 82, 198–216](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0195).
- <span id="page-12-1"></span>[Ling, K.Y., Zhu, X.Q., Tang, H.S., Du, S.J., Gu, J., 2018. Geology and geochemistry of the](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0200) [Xiaoshanba bauxite deposit, Central Guizhou Province, SW China: Implications for](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0200) [the behavior of trace and rare earth elements. J Geochem. Explor. 190, 170–186](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0200).
- <span id="page-12-7"></span>[Liu, Y.S., Hu, Z.C., Gao, S., Günther, D., Xu, J., Gao, C.G., Chen, H.H., 2008. In situ](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0205) [analysis of major and trace elements of anhydrous minerals by LA-ICP-MS without](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0205) [applying an internal standard. Chem. Geol. 257 \(1–2\), 34–43](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0205).
- [Liu, Y., Hu, Z., Zong, K., Gao, C., Gao, S., Xu, J., Chen, H., 2010. Reappraisement and](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0210) [refinement of zircon U-Pb isotope and trace element analyses by LA-ICP-MS. Chinese](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0210) [Sci. Bull. 55 \(15\), 1535–1546.](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0210)
- [Liu, Y.L., Ling, M.X., Williams, I.S., Yang, X.Y., Wang, C.Y., Sun, W.D., 2018. The for](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0215)[mation of the giant Bayan Obo REE-Nb-Fe deposit, North China, Mesoproterozoic](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0215) [carbonatite and overprinted Paleozoic dolomitization. Ore Geol. Rev. 92, 73–83.](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0215)
- [Liu, X.F., Wang, Q.F., Zhang, Q.Z., Feng, Y.W., Cai, S.H., 2012. Mineralogical char](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0220)[acteristics of the superlarge Quaternary bauxite deposits in Jingxi and Debao coun](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0220)[ties, western Guangxi. China. J. Asian Earth Sci. 52, 53–62](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0220).
- <span id="page-12-14"></span>[Liu, X.F., Wang, Q.F., Feng, Y.W., Li, Z.M., Cai, S.H., 2013. Genesis of the Guangou karstic](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0225) [bauxite deposit in western Henan. China. Ore Geol. Rev. 55, 162–175](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0225).
- [Liu, X.F., Wang, Q.F., Zhang, Q.Z., Zhang, Y., Li, Y., 2016. Genesis of REE minerals in the](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0230) [karstic bauxite in western Guangxi, China, and its constraints on the deposit for](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0230)[mation conditions. Ore Geol. Rev. 75, 100–115](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0230).
- <span id="page-12-5"></span>[Liu, X.F., Wang, Q.F., Zhang, Q.Z., Yang, S.J., Liang, Y.Y., Zhang, Y., Li, Y., Guan, T.,](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0235) [2017. Genesis of the Permian karstic Pingguo bauxite deposit, western Guangxi.](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0235) [China. Miner. Deposita 52, 1031–1048](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0235).
- [Long, Y.Z., Chi, G.X., Liu, J.P., Jin, Z.G., Dai, T.G., 2017. Trace and rare earth elements](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0240) [constraints on the sources of the Yunfeng paleo-karstic bauxite deposit in the](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0240) [XiuwenQingzhen area, Guizhou. China. Ore Geol. Rev. 91, 404–418.](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0240)
- [Long, Y., Chi, G., Liu, J., Zhang, D., Song, H., 2018. Uranium enrichment in a paleo](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0245)[karstic bauxite deposit, Yunfeng, SW China: Mineralogy, geochemistry, transport–](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0245) [deposition mechanisms and significance for uranium exploration. J Geochem. Explor.](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0245) [190, 424–435.](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0245)
- <span id="page-12-15"></span>[Lu, F.K., Huang, Z.L., Jin, Z.G., Zhou, J.X., Ding, W., Gu, Jing, 2009. A primary study on](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0250) [the content features and occurrence state of Gallium in bauxite from the Wuchuan-](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0250)[Zhengan-Daozhen area, Northern Guizhou Province. China. Acta. Miner. Sin. 29 \(3\),](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0250) [373–379 \(in Chinese with English abstract\)](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0250).
- <span id="page-12-0"></span>Int J Earth Sci (Geol Rundsch) 96 (5), 887–902. [https://doi.org/10.1007/s00531-006-](https://doi.org/10.1007/s00531-006-0142-2) [0142-2.](https://doi.org/10.1007/s00531-006-0142-2)
- <span id="page-12-11"></span>[Mongelli, G., 1997. Ce-anomalies in the textural components of Upper Cretaceous karst](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0260) [bauxites from the Apulian Carbon ate Platform \(southern Italy\): Chem. Geol. 140,](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0260) [69–79](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0260).
- <span id="page-12-17"></span>[Mongelli, G., Boni, M., Buccione, R., Sinisi, R., 2014. Geochemistry of the Apulian karst](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0265) [bauxites \(southern Italy\): Chemical fractionation and parental affinities. Ore Geol.](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0265) [Rev. 63, 9–21](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0265).
- [Mongelli, G., Buccione, R., Gueguen, E., Langone, A., Sinisi, R., 2016. Geochemistry of the](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0270) [apulian allochthonous karst bauxite, Southern Italy: Distribution of critical elements](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0270) [and constraints on Late Cretaceous Peri-Tethyan palaeogeography. Ore Geol. Rev. 77,](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0270) [246–259](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0270).
- <span id="page-12-10"></span>[Mordberg, L.E., Stanley, C.J., Germann, K., 2000. Rare earth element anomalies in](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0275) [crandallite group minerals from the Schugorsk bauxite deposit, Timan. Russia. Eur. J.](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0275) [Mineral. 12, 1229–1243](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0275).
- <span id="page-12-3"></span>[Mordberg, L.E., Stanley, C.J., Germann, A., 2001. Mineralogy and geochemistry of trace](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0280) [elements in bauxites: the Devonian Schugorsk deposit. Russia. Mineral. Mag. 65 \(1\),](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0280) [81–101.](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0280)
- [Öztürk, H., Hein, J.R., Hanilçi, N., 2002. Genesis of the Dogankuzu and Mortas Bauxite](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0285) [Deposits, Taurides, Turkey: Separation of Al, Fe, and Mn and implications for Passive](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0285) [Margin Metallogeny. Econ. Geol. 97, 1063–1077](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0285).
- <span id="page-12-8"></span>Pan, Z.L., Zhao, A.X., Pan, T.H., 2006. Crystallography and mineralogy. Beijing,China, Geological Publishing House, pp. 1–282.(In Chinese).
- [Pokrovsky, O.S., Schott, J., Dupre, B., 2006. Trace element fractionation and transport in](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0295) [boreal rivers and soil porewaters of permafrost-dominated basaltic terrain in Central](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0295) [Siberia. Geochim. Cosmochim. Acta 70, 3239–3260.](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0295)
- <span id="page-12-9"></span>[Potts, P.J., Thompson, M., Kane, J.S., Petrov, L.L., 2000. GEOPT7–an international pro](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0300)[ficiency test for analytical geochemistry laboratories. Report on Round 7, 35](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0300). [Potts, P.J., Thompson, M., Webb, P.C., Watson, J.S., 2001. GEOPT9–an international](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0305)
- [proficiency test for analytical geochemistry laboratories. Report on Round 9, 36.](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0305) [Qi, L., Hu, J., Gregoire, D.C., 2000. Determination of trace elements in granites by in-](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0310)
- [ductively coupled plasma mass spectrometry. Talanta 51, 507–513.](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0310) [Radisinović, S., Jelenković, R., Paćevski, A., Simić, V., Božović, D., Holclajtner-Antunović,](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0315) [I., Životić, D., 2017. Content and mode of occurrences of rare earth elements in the](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0315)

[Zagrad karstic bauxite deposit \(Nikšić area, Montenegro\). Ore Geol. Rev. 80,](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0315) [406–428](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0315).

- <span id="page-12-4"></span>[Robbins, L.J., Konhauser, K.O., Warchola, T.J., Homann, M., Thoby, M., Foster, I.,](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0320) [Mloszewska, A.M., Alessi, D.S., Lalonde, S.V., 2019. A comparison of bulk versus laser](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0320) [ablation trace element analyses in banded iron formations: Insights into the me](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0320)[chanisms leading to compositional variability. Chem. Geol. 506, 197–224](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0320).
- <span id="page-12-6"></span>[Rong, J.Y., Chen, X., Wang, Y., Zhan, R.B., Liu, J.B., Huang, B., Tang, P., Wu, R.C., Wang,](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0325) [G.X., 2011. Northward expansion of Central Guizhou Oldland through the Ordovician](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0325) [and Silurian transition: Evidence and implications. Sci. China-Earth Sci. 41,](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0325) [1407–1415 \(in Chinese with English Abstract\)](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0325).
- [Takaya, Y., Yasukawa, K., Kawasaki, T., et al., 2018. The tremendous potential of deep](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0330)[sea mud as a source of rare-earth elements. Sci. Rep. 8 \(1\), 5763](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0330).
- <span id="page-12-12"></span>[Tang, Y.J., Liu, J.C., Jia, J.Y., 2002. Study on occurrence state of gallium in the bauxite](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0335) [deposit of Western Henan Province. J. Xi'an Eng. Univ. 24 \(4\), 1–5 \(in Chinese with](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0335) [English abstract\)](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0335).
- [Thompson, M., Potts, P.J., Kane, J.S., Wilson, S., 1999. GEOPT5–an international profi](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0340)[ciency test for analytical geochemistry laboratories. In: In: Report on Round, pp.](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0340) [5. 23.](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0340).
- <span id="page-12-2"></span>[Wang, Q.F., Deng, J., Liu, X.F., Zhang, Q.Z., Sun, S.L., Jiang, C.Z., Zhou, F., 2010a.](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0345) [Discovery of the REE minerals and its geological significance in the Quyang bauxite](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0345) [deposit, West Guangxi. China. J. Asian Earth Sci. 39, 701–712.](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0345)

[Wang, Q.F., Deng, J., Liu, X.F., Zhao, R., Cai, S.H., 2016. Provenance of Late](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0350) [Carboniferous bauxite deposits in the North China Craton: New constraints on mar](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0350)[ginal arc construction and accretion processes. Gondwana Res. 38, 86–98](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0350).

- [Wang, D.H., Li, P.G., Qu, W.J., et al., 2013. Discovery and preliminary study of the high](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0355) [tungsten and lithium contents in the Dazhuyuan bauxite deposit, Guizhou. China. Sci.](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0355) [China: Earth Sci. 2013 \(56\), 145–152.](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0355)
- [Wang, Q.F., Liu, X.F., Yan, C.H., Cai, S.H., Li, Z.M., Wang, Y.R., Zhao, J.M., Li, G.J., 2012.](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0360) [Mineralogical and geochemical studies of boron-rich bauxite ore deposits in the](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0360) [Songqi region, SW Henan. China. Ore Geol. Rev. 48, 258–270](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0360).
- [Wang, R.X., Wang, Q.F., Huang, Y.X., Yang, S.J., Liu, X.F., Zhou, Q., 2018. Combined](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0365) [tectonic and paleogeographic controls on the genesis of bauxite in the Early](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0365) [Carboniferous to Permian Central Yangtze Island. Ore Geol. Rev. 101, 468–480.](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0365)
- [Wang, T., Zhao, X., Li, J., Lv, T., 2014. Distribution characteristics of lithium in](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0370) [Yinkuangyakou bauxite deposit. Chongqing. Contrib. Geol. Miner. Res. Res. 29 \(4\),](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0370) [541–545 \(in Chinese with English abstract\)](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0370).
- [Wang, Y., Zhou, L.Y., Zhao, L.J., Ji, M., Gao, H.L., 2010b. Palaeozoic uplands and un](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0375)[conformity in the North China Block: constraints from zircon LA-ICP-MS dating and](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0375) [geochemical analysis of bauxite. Terra Nova 22, 264–273.](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0375)
- [Weng, S., Yu, W., Algeo, T.J., Du, Y., Li, P., Lei, Z., Zhao, S., 2019. Giant bauxite deposits](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0380) [of South China: Multistage formation linked to Late Paleozoic Ice Age \(LPIA\) eustatic](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0380) [fluctuations. Ore Geol. Rev. 104, 1–13](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0380).
- <span id="page-12-13"></span>[Wu, S.W., Xia, Y., Xie, Z.J., He, S., Yang, H.Y., 2017. The mode of occurrence of rare earth](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0385) [elements in Xinhua phosphorite-type REE deposit, Zhijin, Guizhou Province. Acta](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0385) [Miner. Sin. S 1, 260 \(in Chinese with English abstract\)](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0385).
- <span id="page-12-16"></span>[Yang, X.Y., Lai, X.D., Pirajno, F., Liu, Y.L., Ling, M.X., Sun, W.D., 2017. Genesis of the](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0390) [Bayan Obo Fe-REE-Nb formation in Inner Mongolia, North China Craton: A per](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0390)[spective review. Pricambrian Res. 288, 39–71](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0390).
- [Yang, S.J., Wang, Q.F., Zhang, Q.Z., Chen, J.H., Huang, Y.X., 2018. Terrestrial deposition](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0395) [processes of Quaternary gibbsite nodules in the Youjiang Basin, southeastern margin](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0395) [of Tibet, and implication for the genesis of ancient karst bauxite. Sediment. Geol.](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0395) [373, 292–306.](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0395)
- [Ye, L., Pan, Z.P., Cheng, Z.T., 2008. The regularities of distribution of associated elements](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0400) [in Xiaoshanba bauxite deposit. Guizhou. Acta Miner. Sin. 28 \(2\), 105–111 \(in Chinese](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0400) [with English abstract\)](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0400).
- [Yu, W., Wang, R., Zhang, Q., Du, Y., Chen, Y., Liang, Y., 2014b. Mineralogical and geo](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0405)[chemical evolution of the Fusui bauxite deposit in Guangxi, South China: From the](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0405) [original Permian orebody to a Quarternary Salento-type deposit. J Geochem. Explor.](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0405) [146, 75–88.](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0405)
- [Yu, W., Du, Y., Zhou, Q., Jin, Z., Wang, X., Qin, Y., Cui, T., 2014a. Provenance of bauxite](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0410) [beds of the Lower Permian in Wuchuan–Zheng'an–Daozhen area, northern Guizhou](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0410) [Province: evidence from detrital zircon chronology. J Palaeogeog. 16 \(1\), 19–29 \(in](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0410) [Chinese with English abstract\)](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0410).
- [Yu, W., Algeo, T.J., Du, Y.S., Zhang, Q.L., Liang, Y.P., 2016. Mixed volcanogenic–litho](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0415)[genic sources for Permian bauxite deposits in southwestern Youjiang Basin, South](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0415) [China, and their metallogenic significance. Sdiment. Geol. 341, 276–288.](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0415)
- [Yuste, A., Bauluz, B., Mayayo, M.J., 2017. Origin and geochemical evolution from fer](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0420)[rallitized clays to karst bauxite: An example from the Lower Cretaceous of NE Spain.](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0420) [Ore Geol. Rev. 84, 67–79.](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0420)
- [Zamanian, H., Ahmadnejad, F., Zarasvandi, A., 2016. Mineralogical and geochemical](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0425) [investigations of the Mombi bauxite deposit, Zagros Mountains. Iran. Chem. Erde](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0425) [Geochem. 76, 13–37](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0425).
- [Zarasvandi, A., Carranza, E.J.M., Ellahi, S.S., 2012. Geological, geochemical, and mi](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0430)[neralogical characteristics of the Mandan and Deh-now bauxite deposits, Zagros Fold](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0430) [Belt, Iran, Ore Geol. Rev. 48, 125–138](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0430).
- [Zhang, Z., Zhou, L., Li, Y., Wu, C., Zheng, C., 2013. The "coal-bauxite-iron" structure in](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0435) [the ore-bearing rock series as a prospecting indicator for southeastern Guizhou](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0435) [bauxite mines. Ore Geol. Rev. 53, 145–158.](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0435)
- [Zhao, Z., Wang, D.H., Li, P.G., Lei, Z.Y., 2013. Detrital zircon U-Pb geochronology of the](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0440) [Dazhuyuan Formation in Northern Guizhou: Implications for bauxite mineralization.](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0440) [Rock Miner. Anal. 32 \(1\), 166–173 \(in Chinese with English abstract\)](http://refhub.elsevier.com/S0169-1368(19)30349-X/h0440).